



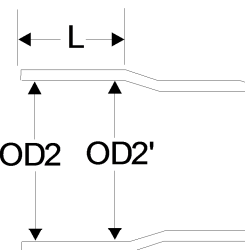
SPECIFICATIONS FOR: **039058**

150MM (6") SDR 35 PERF SBEX4M.

PIPE DIMENSIONS & TOLERANCES

	(min.)	(max.)	(avg.)
WALL:	4.55 mm	5.10 mm	4.83 mm
O.D.:	159.10 mm	159.60 mm	159.35 mm
OVALITY: O.D. +/-		3.19 mm	
MIN. THICKWALL:			
FINISHED LENGTH:	4115 mm	+ 12 mm	
WEIGHT (PE):	364.22 Kgs/100 M.		
WEIGHT (BE):	364.22 Kgs/100 M.		
PIPE COLOR:	GREEN		
INK COLOR:	BLACK		
FORMULATION CODE:	0423 /	PI 1104	

SOLVENT BELL



BELL ENTRANCE (OD2)	160.14 mm	+/- 0.28 mm
GASKET LOCKING (OD3')		+/-
GASKET SEATING (OD3)		+/-
BELL SOCKET (OD2')	159.20 mm	+/- 0.28 mm
BELL LENGTH (L.)	114 mm	+/- 7 mm
BEVEL LENGTH (E.):	6 mm	+/- 2 mm

INDEX MARKS:

PIPE MARKINGS

150 MM (6") SDR-35 PSM SEWER PVC 12364 PERFORATED
 PS-320 KPA (46 PSI) Csa B182.2 EGOUT ASTM D3034
 H-yymmddhnnlll MADE IN CANADA BY IPEX INC. P/N: 039058

CRATING REQUIREMENTS

BOTTOM & / OR TOP BOARDS:	48" T&B
SIDE BOARDS:	
BLOCKS / STOPBLOCKS:	2.625"
CRATE (WOOD) STRAPPING:	3/4" Steel
ROW STRAPPING:	3/4" Plastic

2X4 ON TOP & BOTOM

CRATE ID #:	C139 / PI6513	
	"A"	"B"
PCS. / CRATE:	40	
PCS. / BUNDLE:		
PCS. / ROW:	8	
ROWS / CRATE:	5	
QTY. / CRATE:	160	0 M.

Q.C. PHYSICAL TESTING pvc08.2

IMPACT: 120FTLBS 20LB. TUP: B @ 0 C.
 EXTRUSION QUALITY (ACETONES)
 D/PIPE STIFFNESS, 320 KPA (46 PSI)
 S/FLATTENING, 150MM (6") 60%
 S/HEAT STABILITY

SPECIAL INSTRUCTIONS

5/8" HOLES 120 D. APART SPACING < 5"
 HOLES ARE TO CLEAN THROUGH
 PRINTING MUST BE ON TOP OF PIPE
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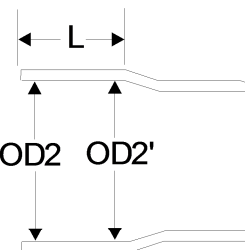
SPECIFICATIONS FOR: **039039**

100MM (4") SDR 35 PERF SBEX4M.

PIPE DIMENSIONS & TOLERANCES

	(min.)	(max.)	(avg.)
WALL:	3.06 mm	3.43 mm	3.25 mm
O.D.:	106.85 mm	107.25 mm	107.05 mm
OVALITY: O.D. +/-		2.14 mm	
MIN. THICKWALL:			
FINISHED LENGTH:	4115 mm		+ 12 mm
WEIGHT (PE):		160.86 Kgs/100 M.	
WEIGHT (BE):		163.72 Kgs/100 M.	
PIPE COLOR:		GREEN	
INK COLOR:		BLACK	
FORMULATION CODE:	0423 /	PI 0435	

SOLVENT BELL



BELL ENTRANCE (OD2)	107.56 mm	+/- 0.22 mm
GASKET LOCKING (OD3')		+/-
GASKET SEATING (OD3)		+/-
BELL SOCKET (OD2')	106.92 mm	+/- 0.22 mm
BELL LENGTH (L.)	76 mm	+/- 7 mm
BEVEL LENGTH (E.):	6 mm	+/- 2 mm

INDEX MARKS:

PIPE MARKINGS

100MM (4") SDR-35 PSM SEWER PVC 12364 PERFORATED
 PS-320 KPA (46 PSI) Csa B182.2 EGOUT ASTM D3034
 H-yymmddhhnnll MADE IN CANADA BY IPEX INC. P/N: 039039

CRATING REQUIREMENTS

BOTTOM & / OR TOP BOARDS:	49-1/4
SIDE BOARDS:	22"
BLOCKS / STOPBLOCKS:	0
CRATE (WOOD) STRAPPING:	3/4" Plastic
ROW STRAPPING:	3/4" Plastic

Belly Strap Required

CRATE ID #: C075 / PI6034

	"A"	"B"
PCS. / CRATE:	63	
PCS. / BUNDLE:		
PCS. / ROW:	11/10	
ROWS / CRATE:	6	
QTY. / CRATE:	252	0 M.

Q.C. PHYSICAL TESTING pvc08.1

IMPACT: 100FTLBS 20LB. TUP: B @ 0 C.
 EXTRUSION QUALITY (ACETONES)
 D/PIPE STIFFNESS, 320 KPA (46 PSI)
 S/FLATTENING, 150MM (6") 60%
 S/HEAT STABILITY

SPECIAL INSTRUCTIONS

5/8" HOLES 120 D. APART SPACING < 5"
 HOLES TO BE CLEAN THROUGH

PRINTING MUST BE ON TOP OF PIPE