

PROFORM

CONSTRUCTION PRODUCTS

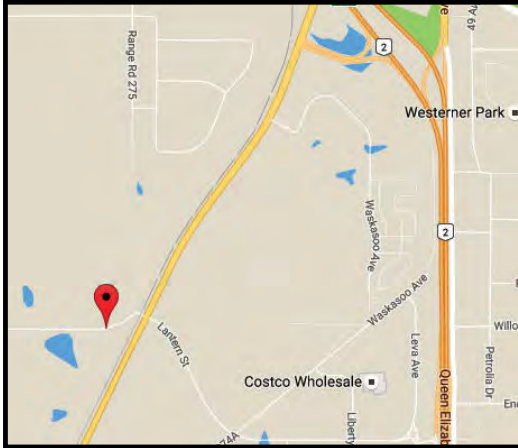
Now we can supply all your concrete and waterworks requirements!



PRODUCT CATALOGUE

CORPORATE OFFICE

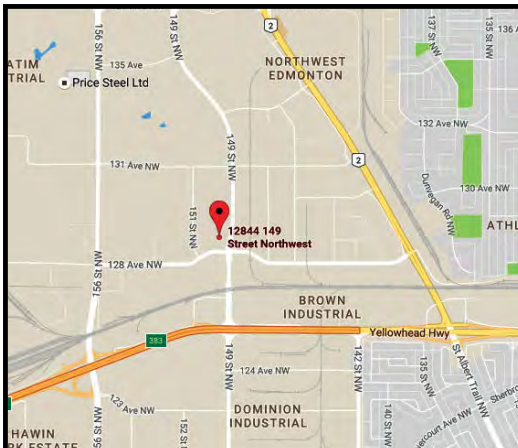
240 Burnt Park Way, Red Deer County AB T4S 2L4



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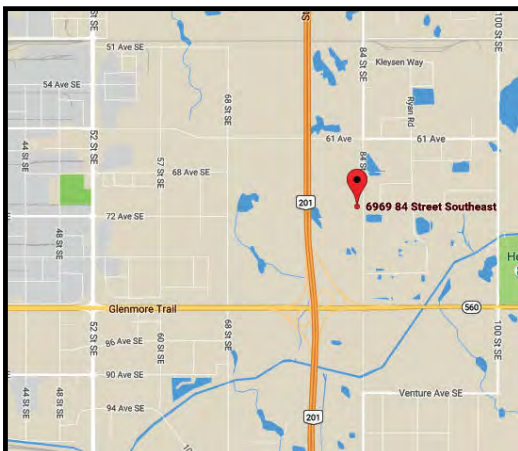
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CALGARY OFFICE

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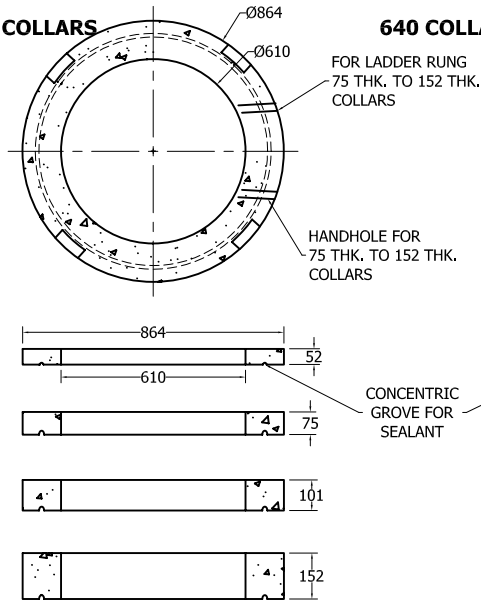
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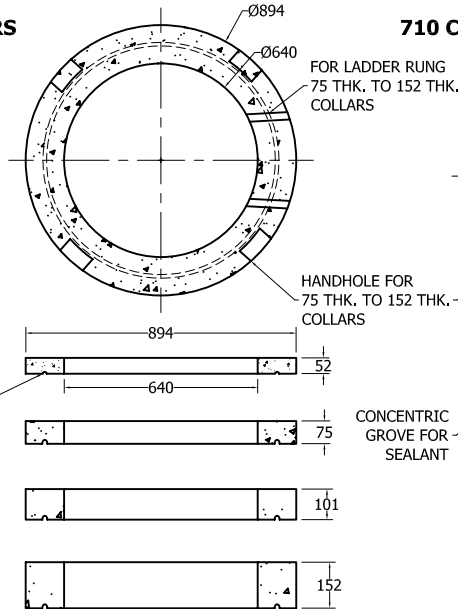
COLLARS

Type HS Cement

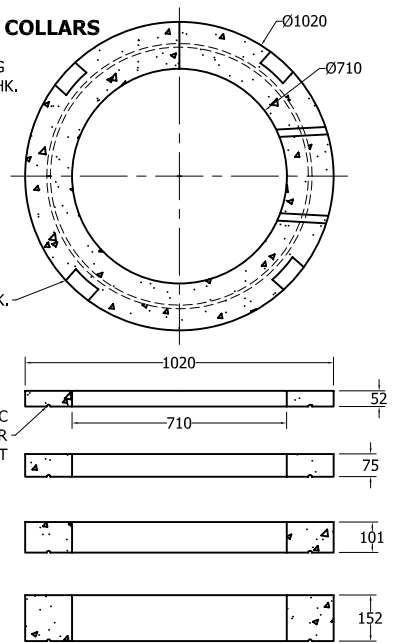
610 COLLARS



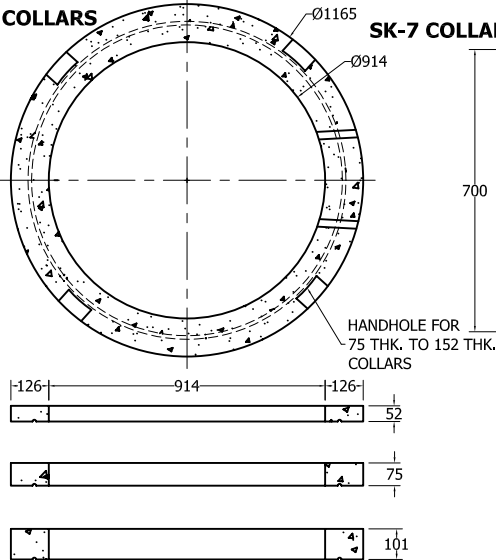
640 COLLARS



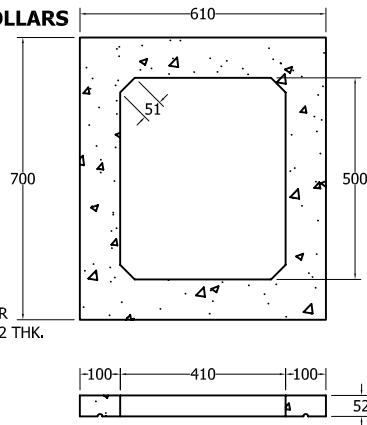
710 COLLARS



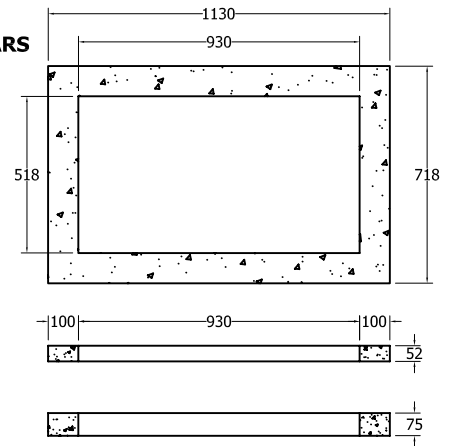
914 COLLARS



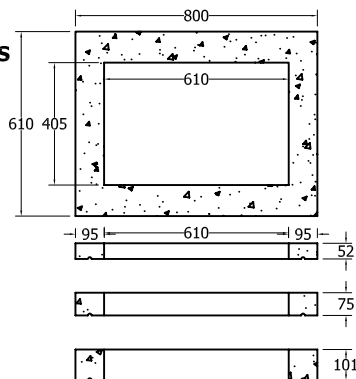
SK-7 COLLARS



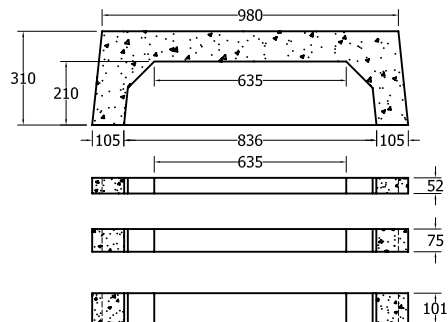
K-2 COLLARS



K-3 COLLARS



K-1 COLLARS



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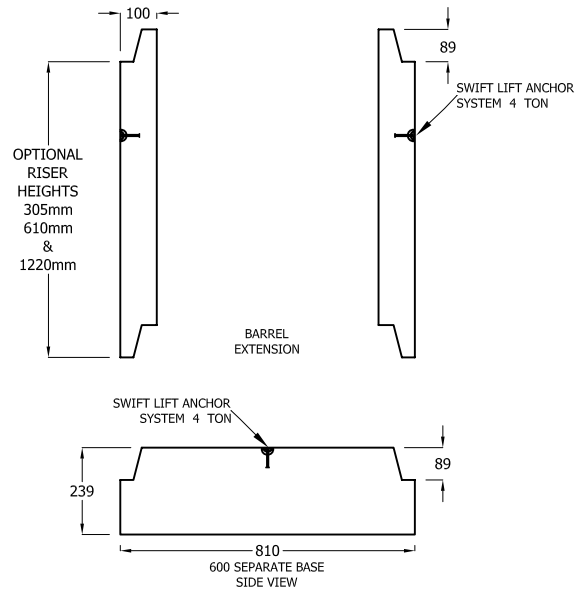
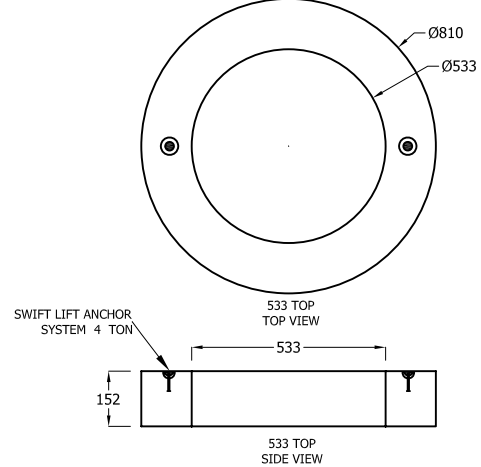
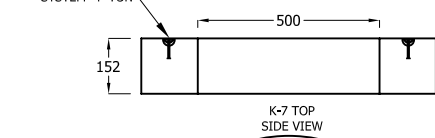
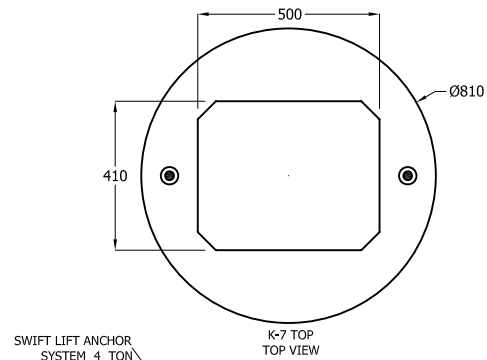
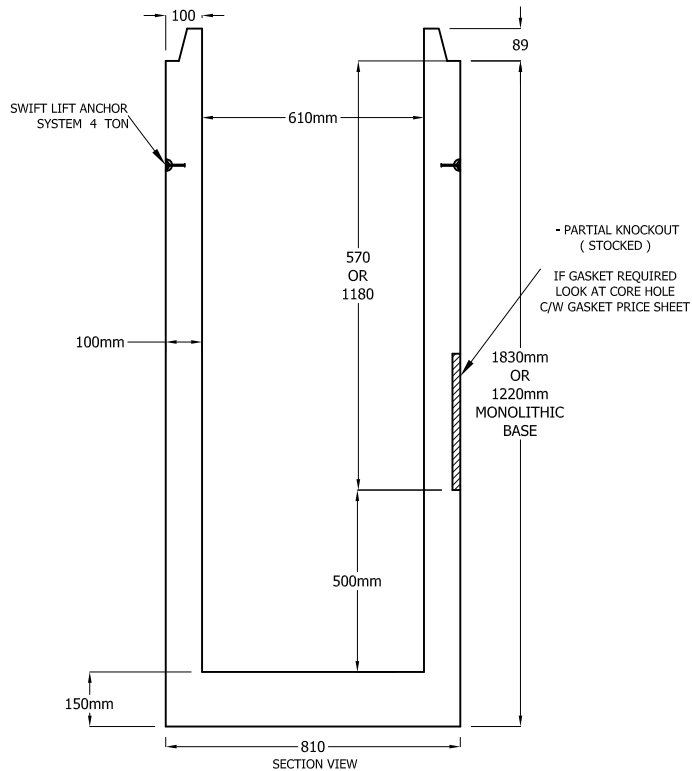
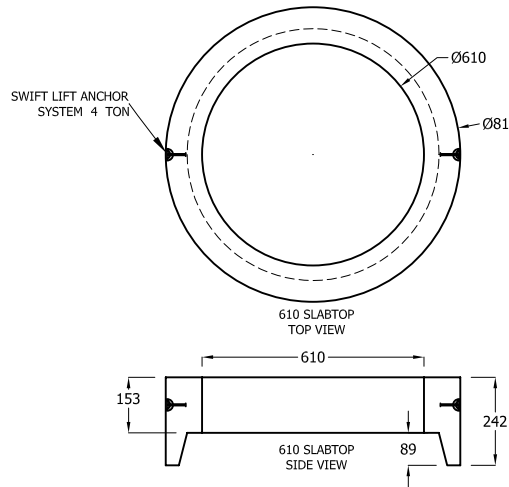
Type HS Cement



Optional Gasket



Partial Knockout (stocked)



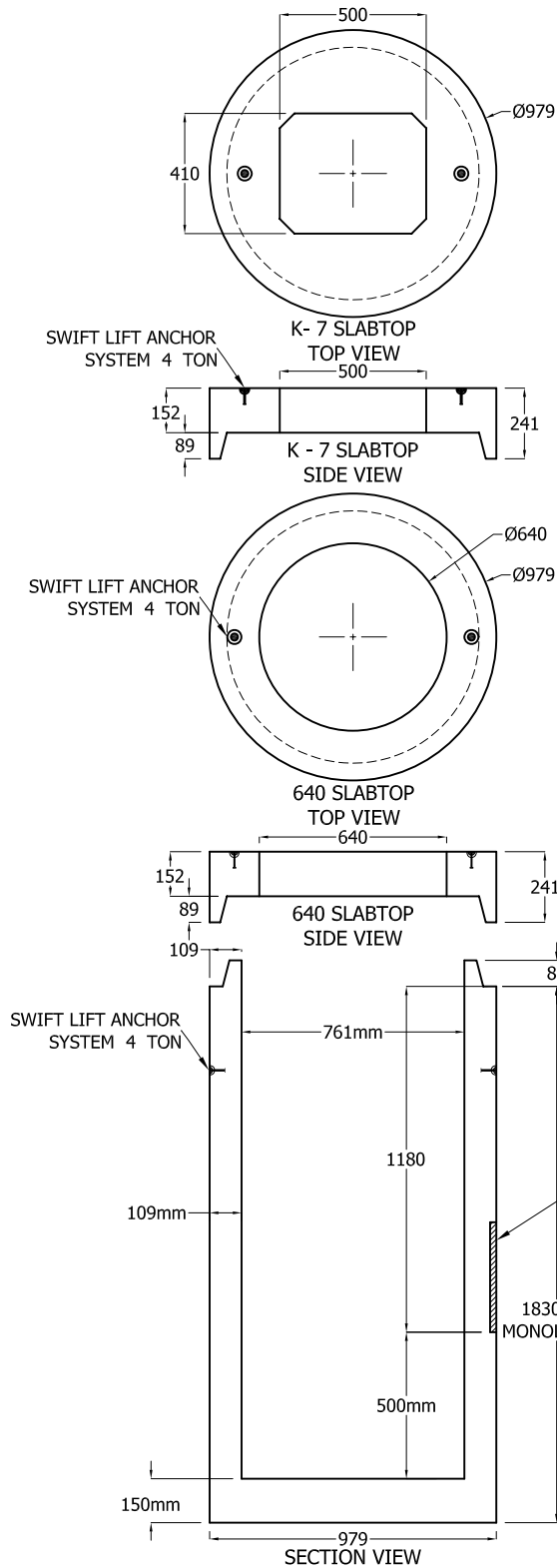
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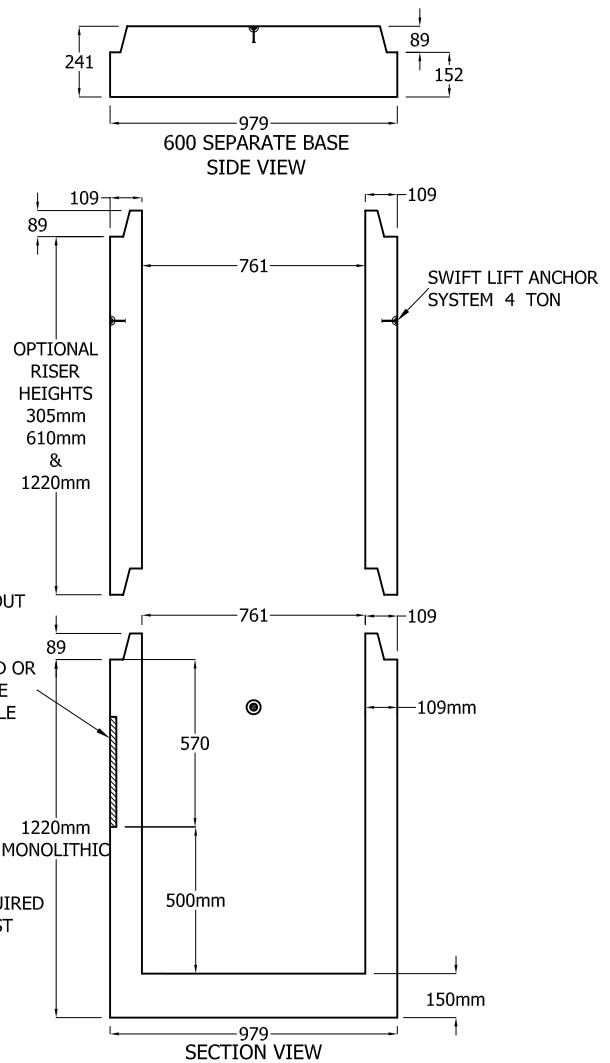
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Type HS Cement



Gaskets cast into Catchbasin.



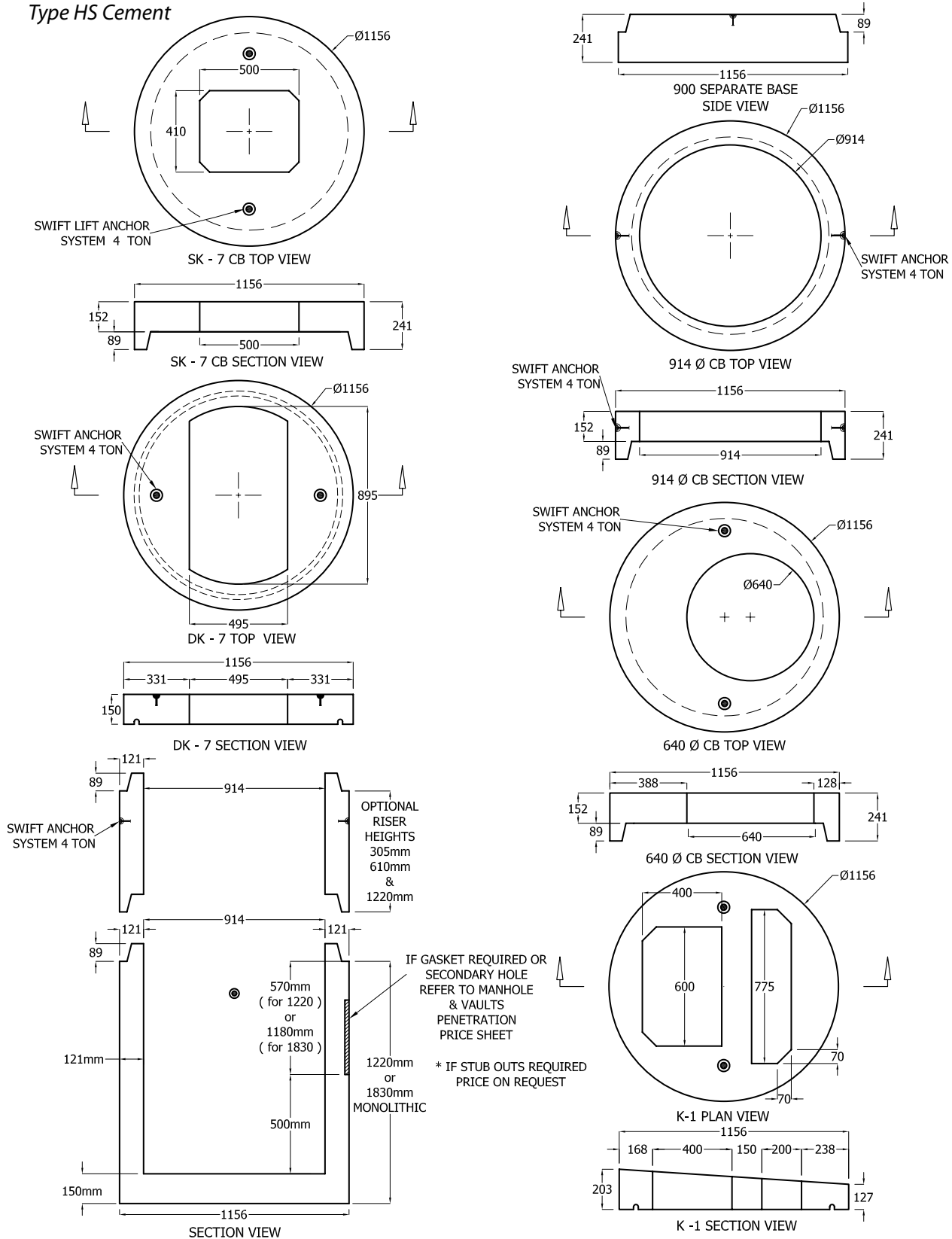
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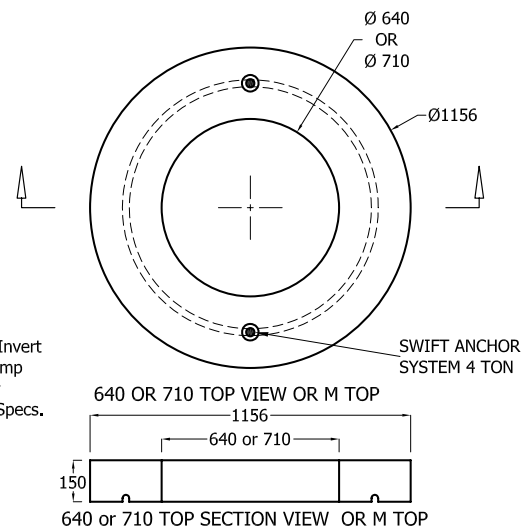
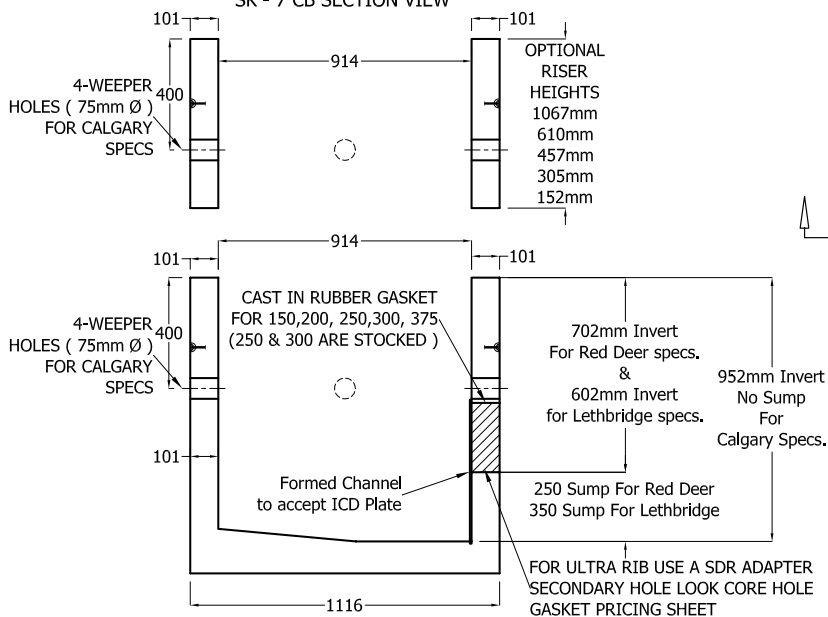
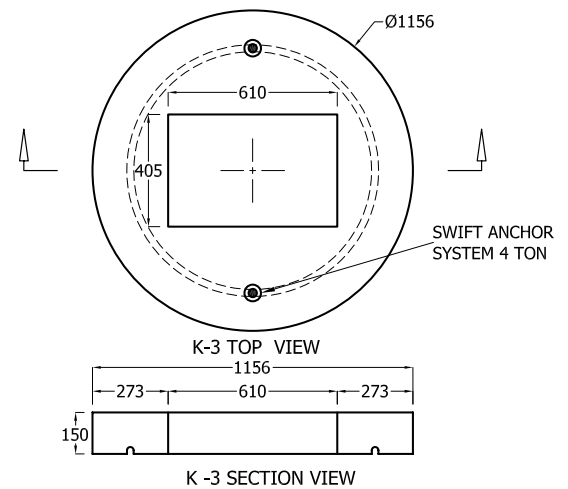
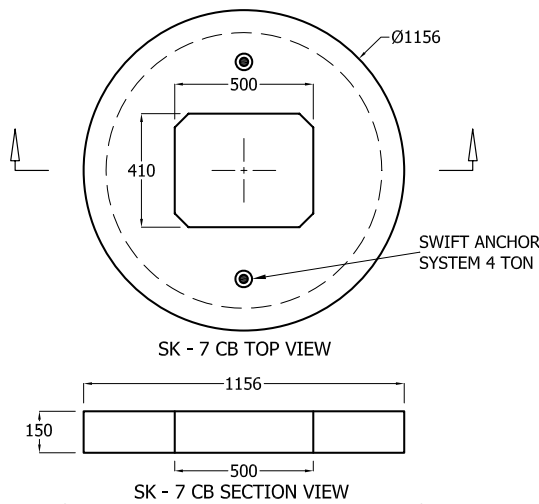
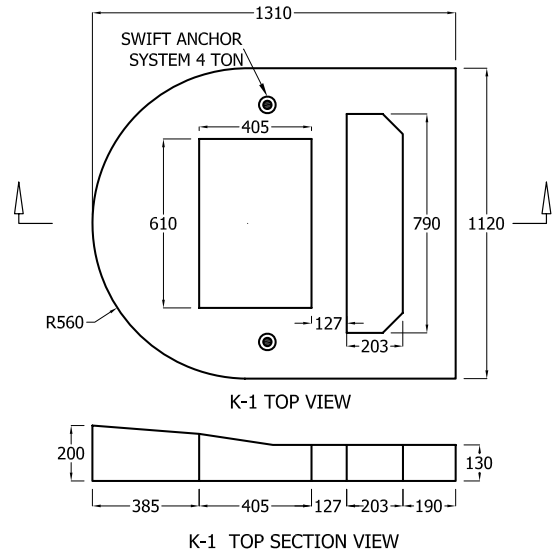
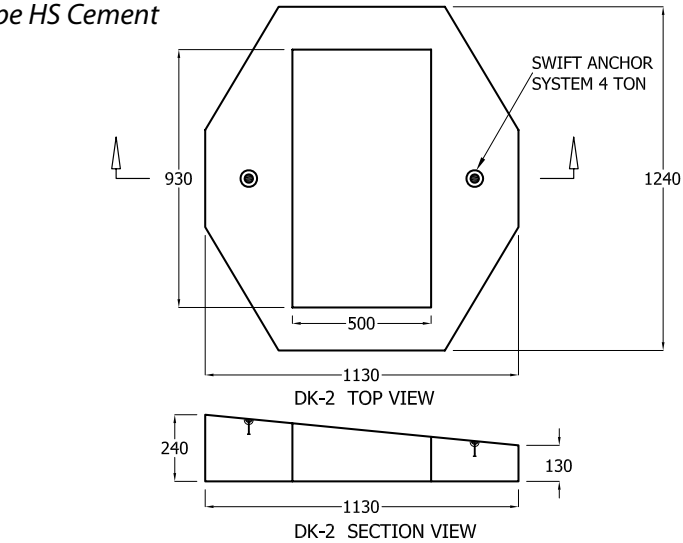
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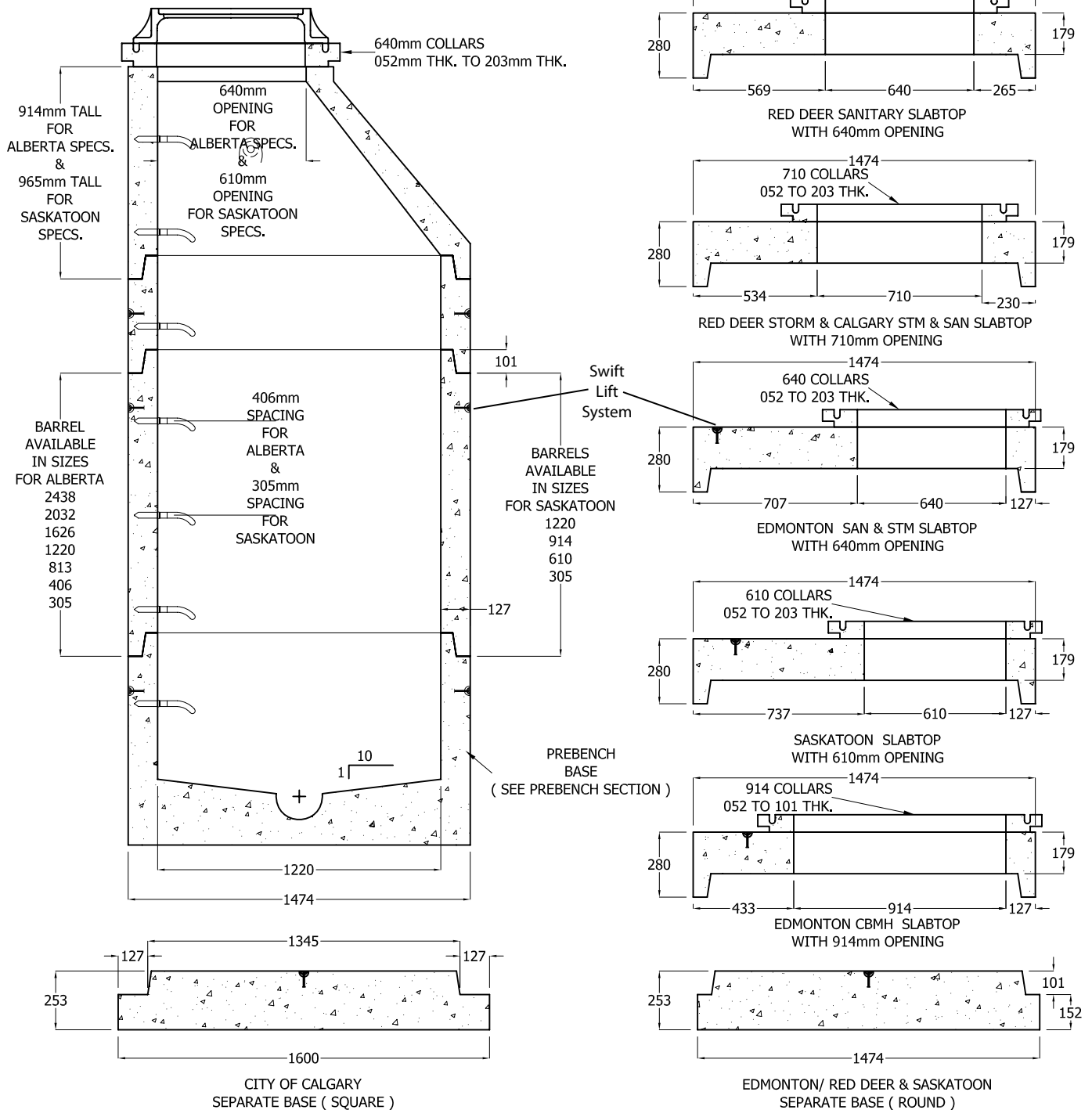
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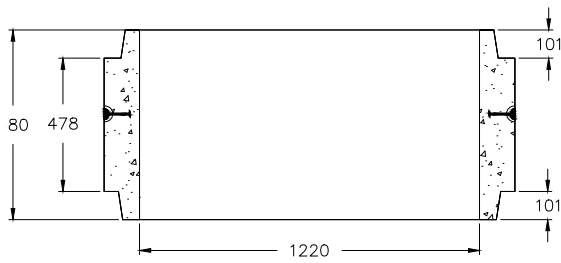
Note: Also available is 700 and 1220 Tall Monolithic Base with flat bottom for CBMH.

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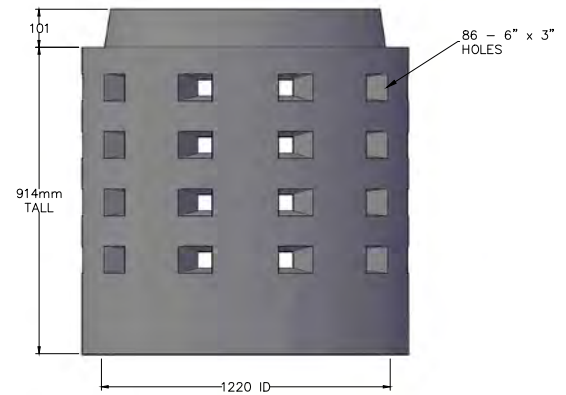
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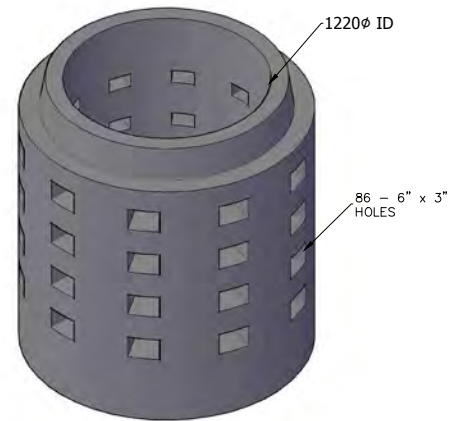




1220 Ø BARREL
SPIGOT / SPIGOT ADAPTOR



ISOMETRIC VIEW
OF 1220 Ø BARREL
SPIGOT / SPIGOT ADAPTOR



1220 ID x 914 TALL
PERFORATED BARREL



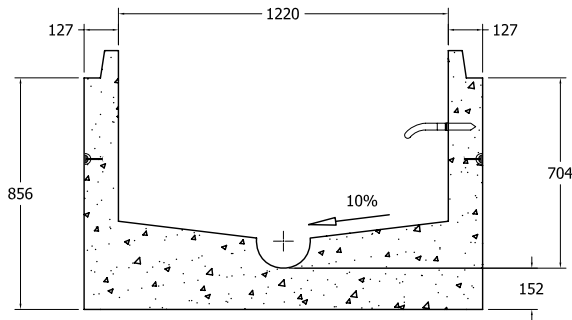
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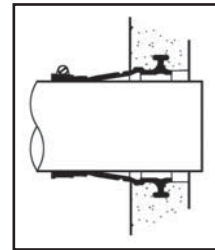
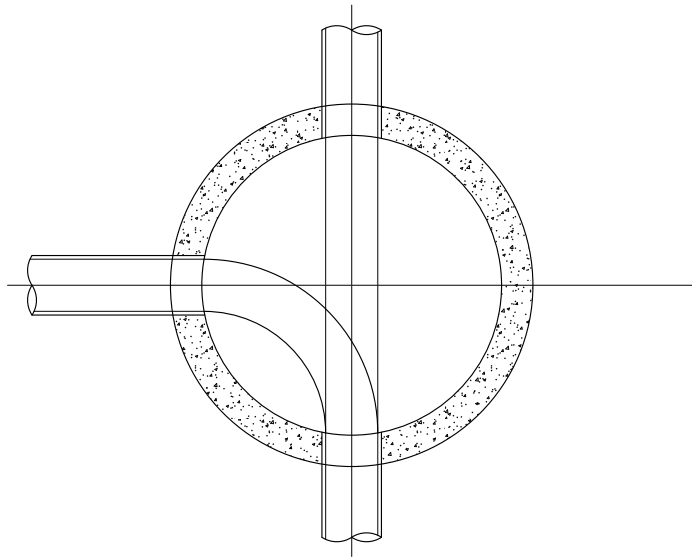
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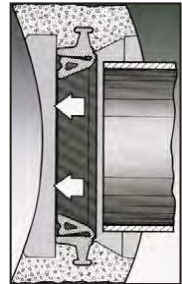
Type HS Cement



EFFECTIVE HEIGHT



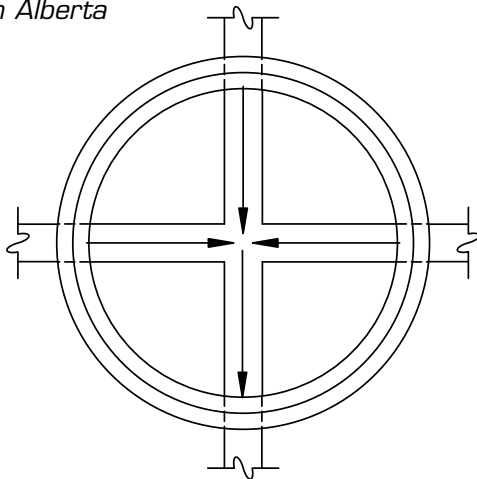
Cast-A-Seal



Econoseal Gasket



Northern Alberta



Southern Alberta

NOTE : Optional Base Heights of 565 or 425 available.

NOTE : Any increment to fitting height can be manufactured.



1200 Monolithic Prebench, with precise hole for Ultra-Rib pipe.

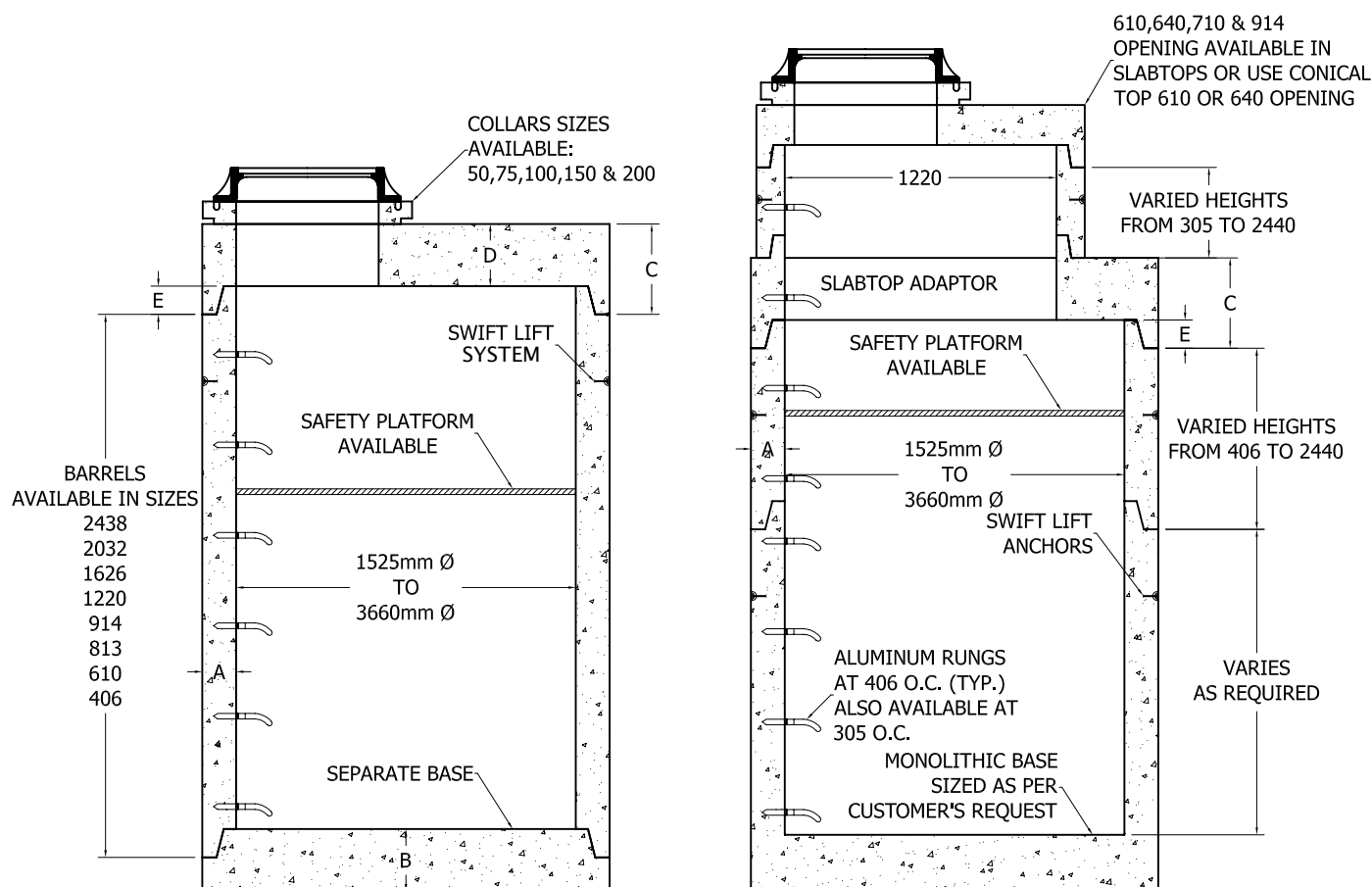
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Type HS Cement



- : Bituminous Joint Sealant is required for the joints.
- : All large diameter barrels are not stock items. Custom heights are available on request.
- : All barrels according to ASTM C478 / CSA A257.4
- : All large diameter barrels are a 3 point pick.
- : Separate prebenched bases available in 1525 Ø & 1830 Ø.
- : Monolithic Prebenched bases available in 1525 Ø, 1830 Ø, 2135 Ø & 2438 Ø.
- : If Gasket is required in Barrel section: refer to Cast in compression connectors price list (Large Diameter Prebench) on page #12

SIZE	WALL THICKNESS A	BASE THICKNESS B	SLABTOP EFF. HGT. C	SLABTOP THICKNESS D	SPIGOT HEIGHT E	WEIGHT KG/M	VOLUME L/M	COILS PER JOINT
1525	152	280	407	280	127	2020	1820	2
1830	178	280	407	280	127	2700	2620	2
2135	203	280	397	270	127	3580	3580	2
2438	229	340	470	280	190	4620	4665	3
3048	279	280	422	270	152	7010	7482	3
3660	305	375	457	305	152	9120	10520	3

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Type HS Cement

1500, 1800, 2100 & 2400



Large Prebench bases for Concrete Pipe or SDR Pipe, Sanitite, Profile Pipe



Sanitite



Monolithic Prebench Base - c/w A-lok gaskets (sanitary application)



Epoxy Coated manholes available

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Type HS Cement

A•LOK STM Cross Section /
Pipe Size OD's

93 Series
8.50" - 29.00"

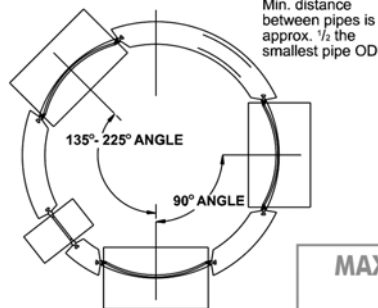


94 Series
30.00" - 59.50"



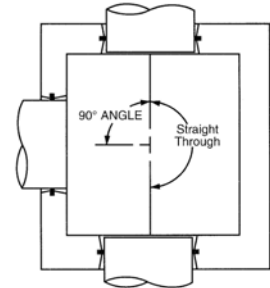
95 Series
60.00" - 87.50"

Larger Sizes Available
Upon Special Request



MAX. PIPE SIZE OD's

Min. distance
between pipes is
approx. 1/2 the
smallest pipe OD



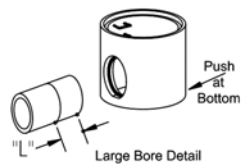
MAX. PIPE SIZE OD's

Manhole Diameter	135° - 225° Pipe Angle	90° Pipe Angle
42"	26.5"	22.0"
48"	31.5"	25.0"
60"	42.0"	32.0"
72"	52.5"	38.0"
84"	59.5"	44.0"
96"	73.5"	50.0"
108"	76.0"	56.0"
120"	87.5"	62.0"

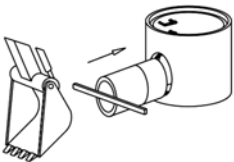
MAX. PIPE SIZE OD's
BOX STRUCTURES

Inside Wall Dimension	Straight Through	90° Pipe Angle
2'	19.50"	17.50"
3'	32.00"	30.00"
4'	44.00"	42.00"
5'	56.00"	54.00"
6'	67.00"	65.00"
7'	80.50"	78.50"
8'	91.25"	89.25"
9'	103.25"	101.25"

INSTALLATION INSTRUCTIONS

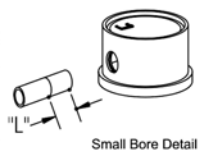


STEP 1:
Confirm that the pipe surface is smooth, clean and free of foreign materials, chips, gouges and form seams due to manufacturing or handling. Slightly bevel any sharp or blunt edges caused by the cutting of the pipe.



STEP 2:
Lubricate the connector and the entire section of the pipe that will be inserted into the connector. The chart below lists A-LOK's minimum lubrication length "L".

PIPE SIZE	MIN. LUBRICATION LENGTH "L"
4" - 15"	12"
16" - 18"	18"
21" & Larger	24"

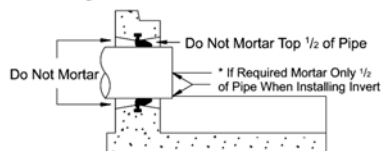


STEP 3:
Center the pipe and connector square to each other and insert the pipe into the connector using a bar or back hoe depending on the size. Once the pipe is coupled with the connector, deflect the structure or pipe to achieve the proper angle.



NOTE:
To find approximate subgrade, measure from the outside base of the structure to the junction of the connector and flat spot. Then add the wall thickness of the pipe plus 1/4 inch.

WARNING:
To ensure the A-LOK STM Connector remains a flexible watertight connector, it is **A-LOK Products, Inc.** strong recommendation that no mortar be placed between the pipe and wall of the concrete structure. The use of mortar in this area would decrease the effectiveness of the connector to compensate for shear caused by settlement or ground movement.

**CAUTION:**

When installing pipe stubs for future pipeline installation, all stubs must be properly restrained to prevent any movement by means other than the **A-LOK STM Connector**.

PRODUCT SPECIFICATIONS

A flexible pipe to manhole connector shall be used whenever a pipe penetrates into a precast concrete manhole or structure used in a stormwater drainage system.

The connector shall be the **A•LOK® STM CONNECTOR** as manufactured by A•LOK PRODUCTS, INC., Tullytown, PA, or approved equal.

The design of the connector shall provide a flexible, watertight seal between the pipe and concrete structure. The connector shall assure that a seal is made between:

(1) The connector and the structure wall by casting the connector integrally with the structure wall during the manufacturing process in a manner that it will not pull out during pipe coupling. The connector shall also be capable of being cast into a round structure by curving the connector in a manner that allows it to remain centrally located within the structure wall and perpendicular to the pipe. This configuration will result in no loss of seal or deflection of pipe entering a concrete structure.

(2) The seal between the connector and the pipe shall be made by the compression of the connector between the outside circumference of the pipe and the interior hole opening of the structure. The connector shall be the only component to affect the seal between the pipe and structure.

The connector shall be made from materials that conform to the physical and chemical requirements outlined in Section 4, "Materials and Manufacture" of ASTM C-1478 "Standard Specification for Storm Drain Resilient Connectors Between Reinforced Concrete Storm Sewer Structures, Pipes, and Laterals," and the overall design will meet or exceed Section 7, "Test Methods and Requirements" of ASTM C-1478.

The connector shall be sized specifically for the type of pipe being used and shall be installed in accordance with the recommendations of the manufacturer.



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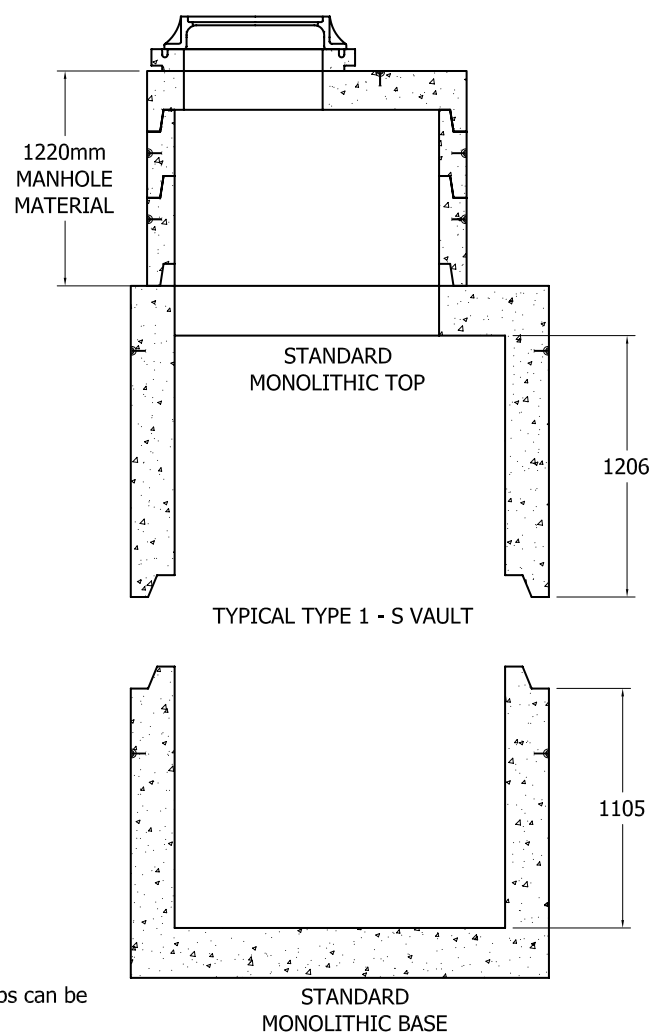
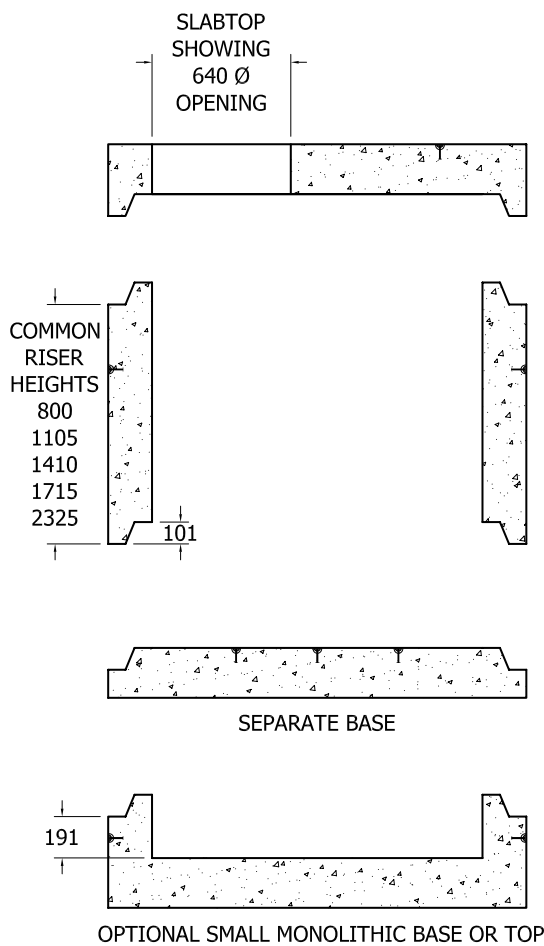
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Type HS Cement

Dimensions (mm)						Weights (kg)					Volume (L)
Type 1S Vaults (Inside Area)	Inside Heights Required	for Pipe Sizes Up to	Wall Thickness	Lid Thickness	Base Thickness	Separate Lids	Separate Base	Risers per Vm	Standard Monolithic Base	Standard Monolithic Top	Holding Capacity per m Height
1220x1220	2311	900	203	203	203	1290	1290	2800	4500	4500	1500
1525x1525	2311	1050	203	230	230	2100	2100	3400	6000	6000	2300
1830x1830	2311	1350	203	230	230	2800	2800	4000	7400	7400	3300
2135x2135	2311	1650	203	230	230	3600	3600	4600	8900	8900	4600
2440x2440	2514	1800	203	254	230	4900	4500	5200	10900	10500	6000
2440x3050	2920	2400	254	254	230	6400	5800	7300	14800	14200	7400
2745x2745	2920	2100	254	254	230	6500	5800	7300	14900	14200	7500
3050x3050	3124	2400	305	305	305	9800	9800	9800	21100	21100	9300
3660x3660	3531	2700	305	305	305	13000	13000	11400	26100	26100	13000



- : Custom vault sizes and heights on riser, monolithic bases and tops can be manufactured to your requirements.
- : Slabtop can be formed with 610, 640, 710 or 914mm diameter opening or a 1220 spigot for 1220 material or access hatches.
- : All vaults c/w ladder rungs and swift lift lifting pin.
- : Weir Walls can be manufactured in any vaults, price on request.
- : If gasket is required refer to Cored Hole Vaults @ pipe to MH Connectors.
- : Access Hatches available price on request.

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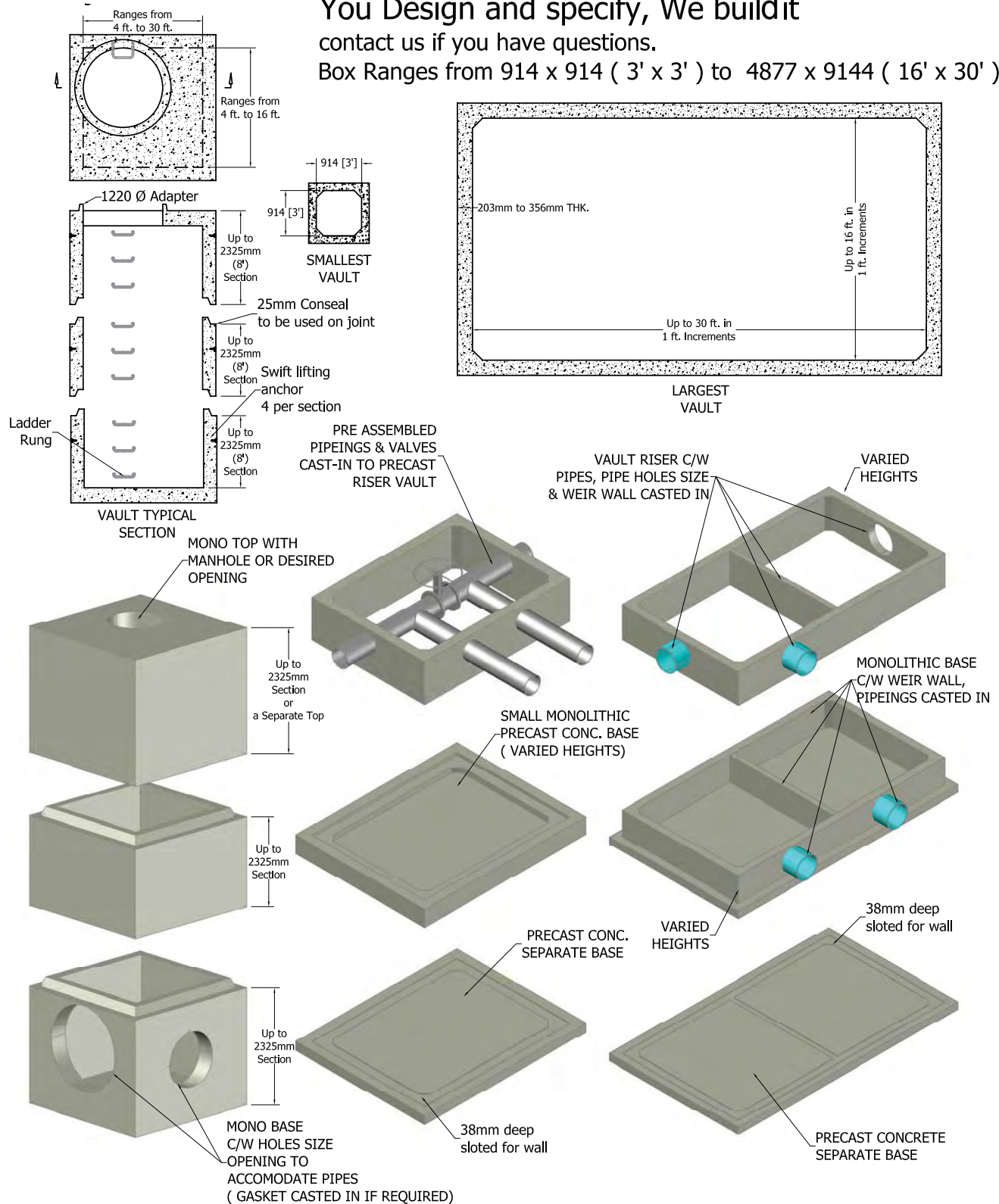


Type HS Cement

You Design and specify, We build it

contact us if you have questions.

Box Ranges from 914 x 914 (3' x 3') to 4877 x 9144 (16' x 30')



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CONCRETE BOX SECTIONS

	Box Sizes Span X Rise	Maximum Length	Wall Thickness	Haunch	Base/Slabtop Thickness	Weights kg/m
8" Haunch	1220 X 610	2440	203	203	203	2,350
	1220 X 913	2440	203	203	203	2,640
BC Form 12" Haunch	1828 X 1220	2440	178	305	178	3,320
	2438 X 1220	2440	203	305	203	4,360
	2438 X 1830	2440	203	305	203	4,950
	2438 X 2438	2440/1525	203	305	203	5,540
	3050 X 2438	2440/1525	254	305	254	7,680
	3050 X 3050	2000/1525	254	305	254	8,410
	3660 X 3050	2000/1525	305	305	305	11,050
	3660 X 3660	2000/1525	305	305	305	11,930

Application: Sanitary & Storm Retention Systems, Pedestrian/Animal Underpass, Utility Trays, Highway Culverts, Storm Sewer.



Tapered End



PVC Lined Box Culverts Bend

Notes:

- Design for CL-800 live loading
- Cast in Hatches also available
- For vertical and horizontal application
- Manhole access openings available
- 5° - 50° Bends
- End Plugs

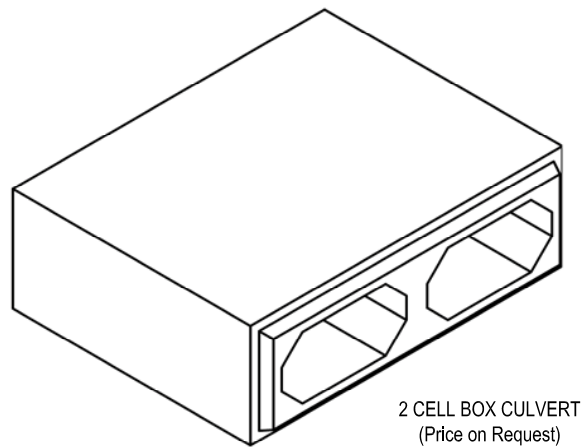
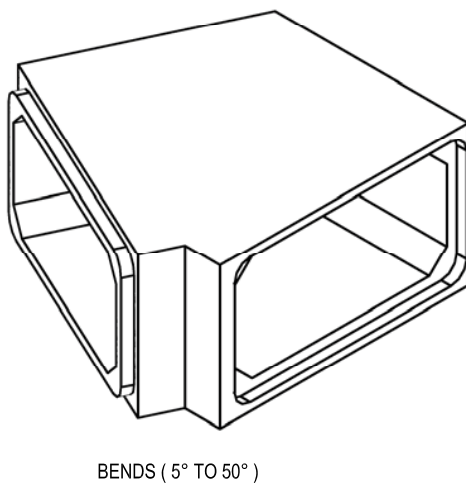
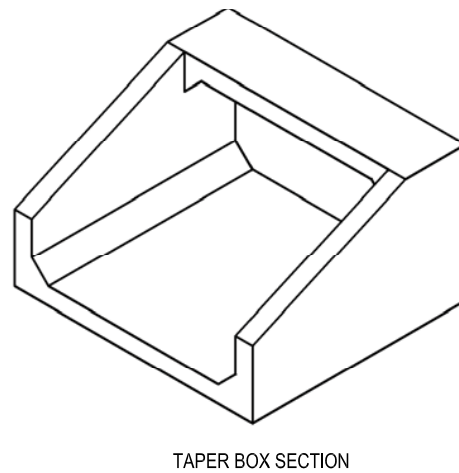
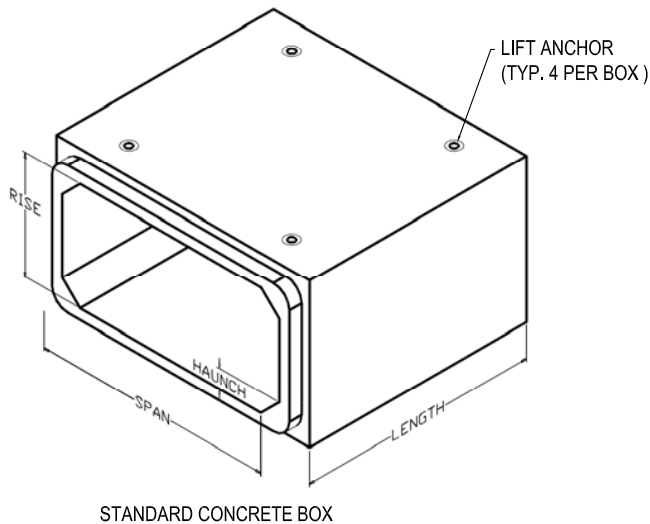
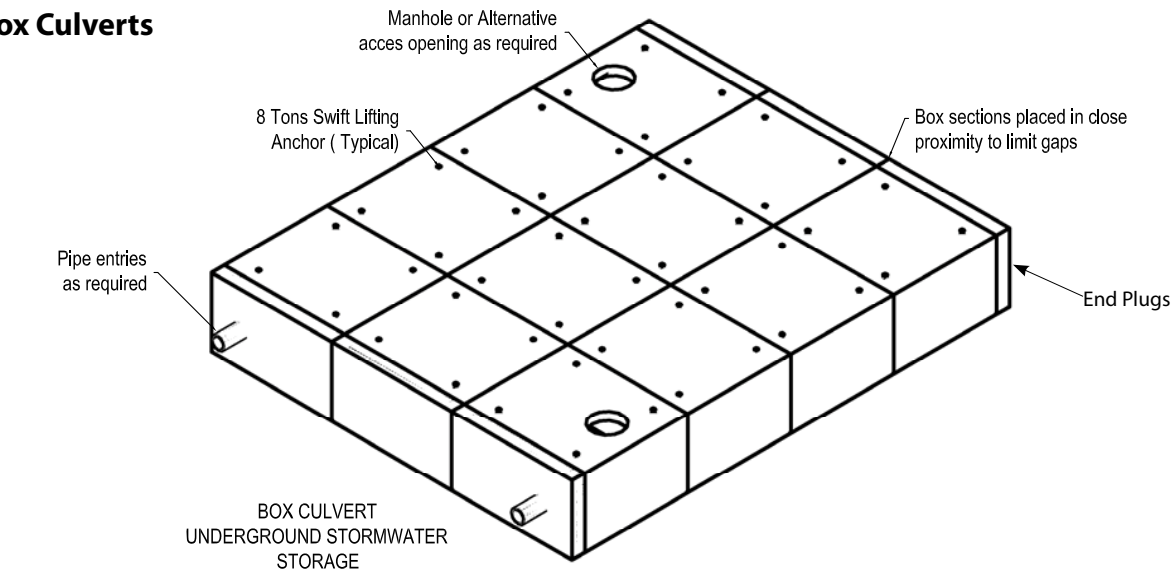
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Box Culverts



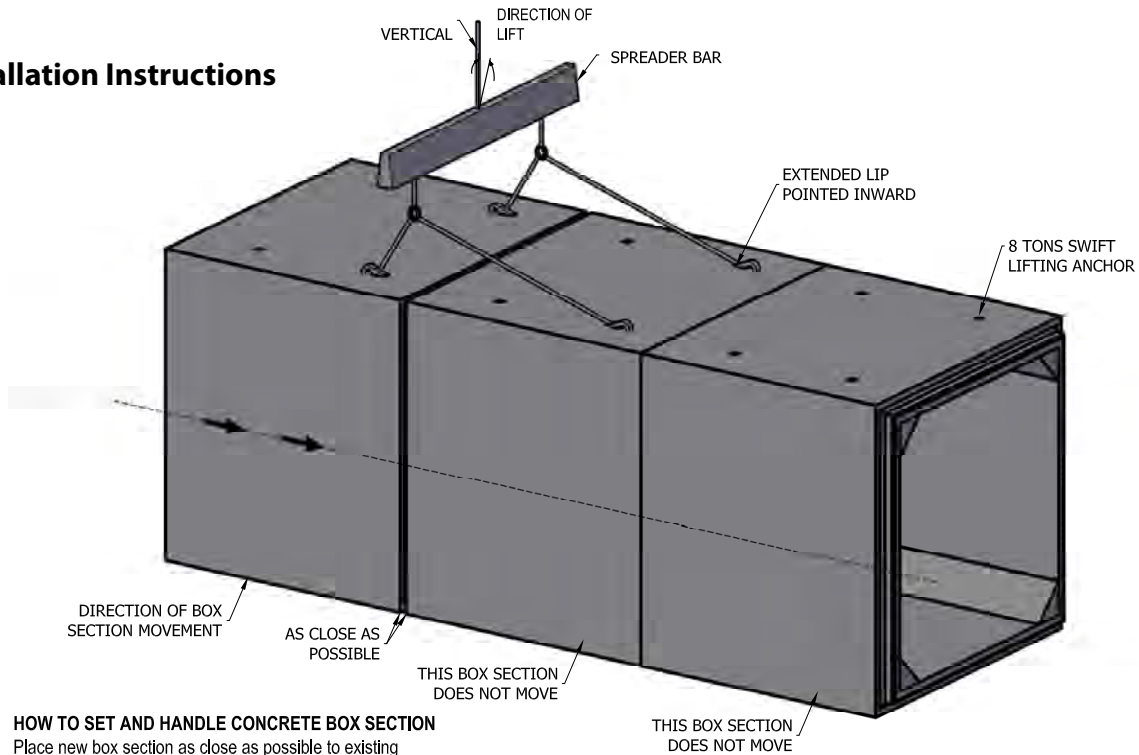
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Installation Instructions



HOW TO SET AND HANDLE CONCRETE BOX SECTION

Place new box section as close as possible to existing using 4 point lift.

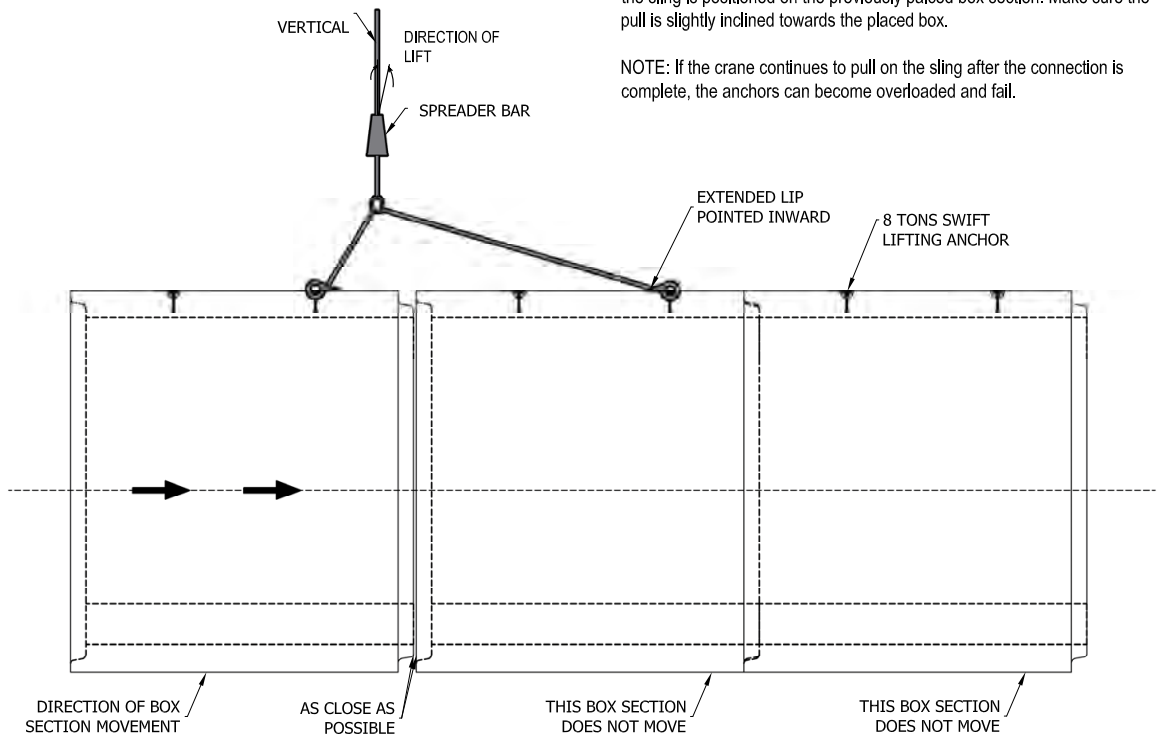
When lifting a concrete box culvert special care should be taken to ensure that the impact of dynamics of the load is reduced to a minimum. Overload on the anchors can cause failure if there is an impact of dynamic.

Drawing above will display how the load must be applied to all anchors simultaneously.

CORRECT METHOD FOR PULLING BOX SECTIONS TOGETHER

When pulling a box culvert section into position, make sure the long leg of the sling is positioned on the previously placed box section. Make sure the pull is slightly inclined towards the placed box.

NOTE: If the crane continues to pull on the sling after the connection is complete, the anchors can become overloaded and fail.



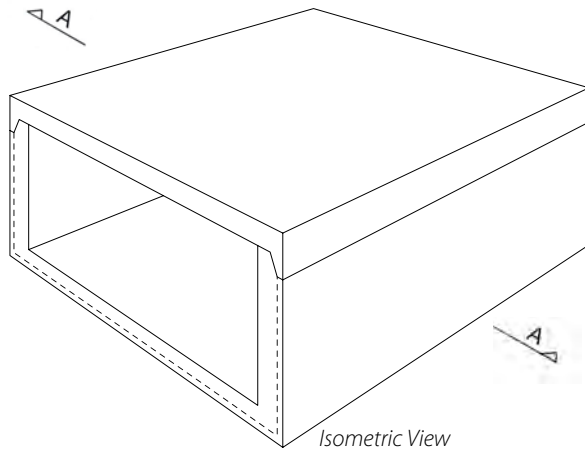
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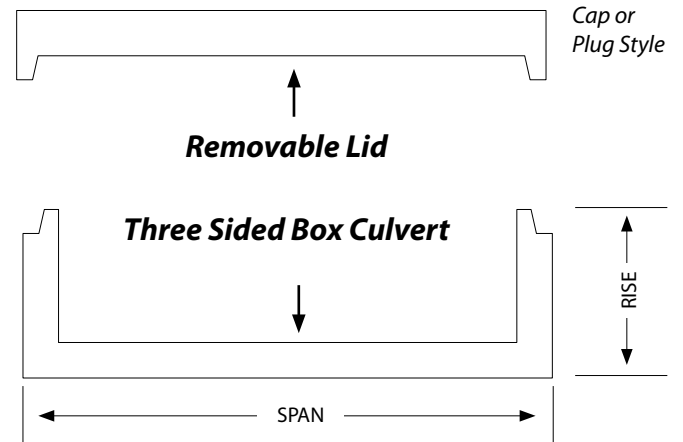
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TRENCHES



Cross Sectional View



Three Sided Boxes/ Utility Trays

Applications:

Lid is installed after the boxes. For installing utilities, power cables or other contents.

Any Size Available.

Custom sizes available on request.

- Any span from 600 to 3600
- Any Rise from 300 to 900
- Any Length up to 10m

Removable Lids:

Any length to match contractor requirements.



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CUSTOM PREBENCH

Type HS Cement - Watertight



Custom prebench bases.



Inside view of taller prebench.



Taller prebench bases for high water table applications



HDPE cast into barrel - watertight.



Insulated with cast in pipe.

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Type HS Cement



Valve Chamber



Combination air valves.



Valve Chamber



Our largest Precast Structure to date 29 x 10 inside to accomodate 2 - 10 x 8 Box Culverts c/w 2 weir walls.



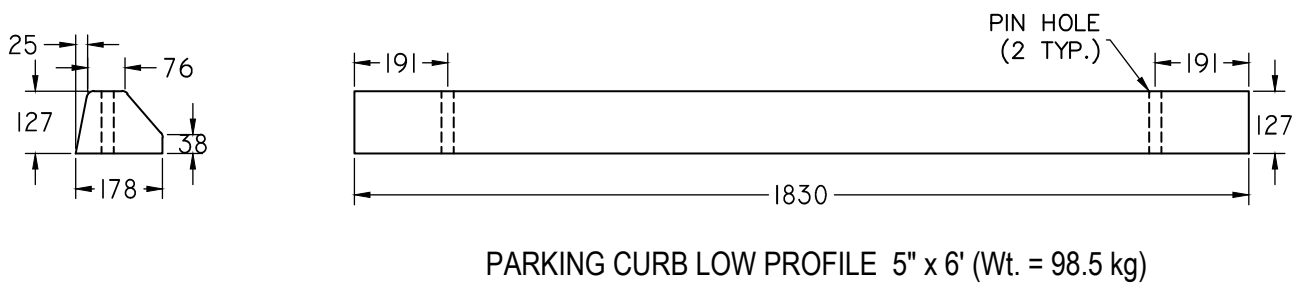
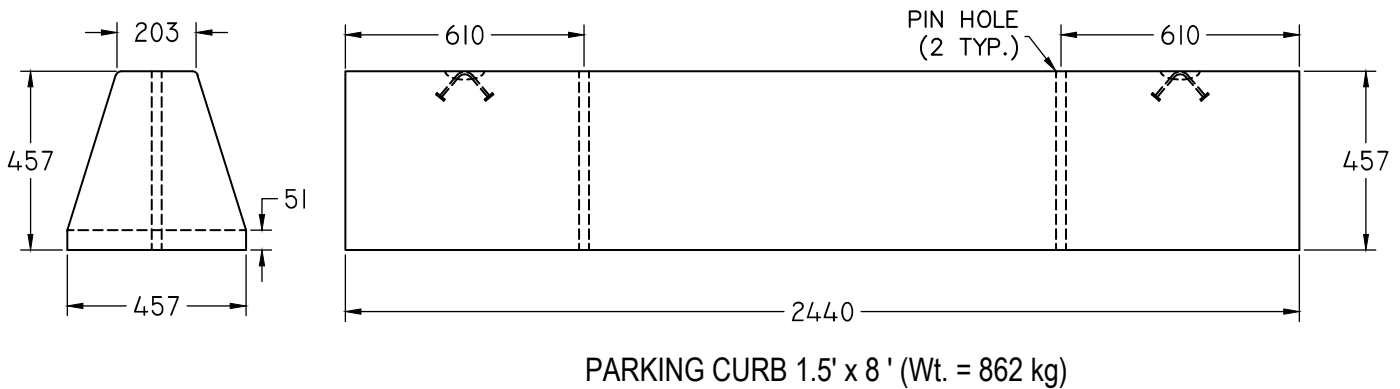
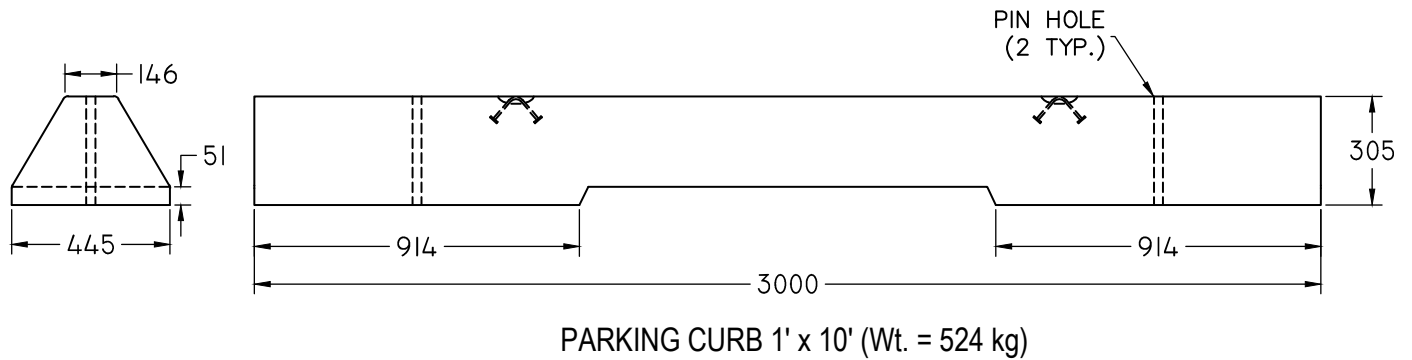
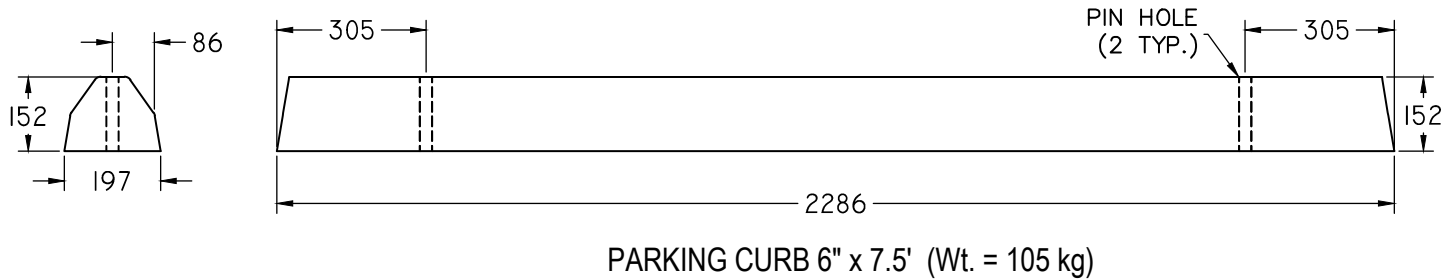
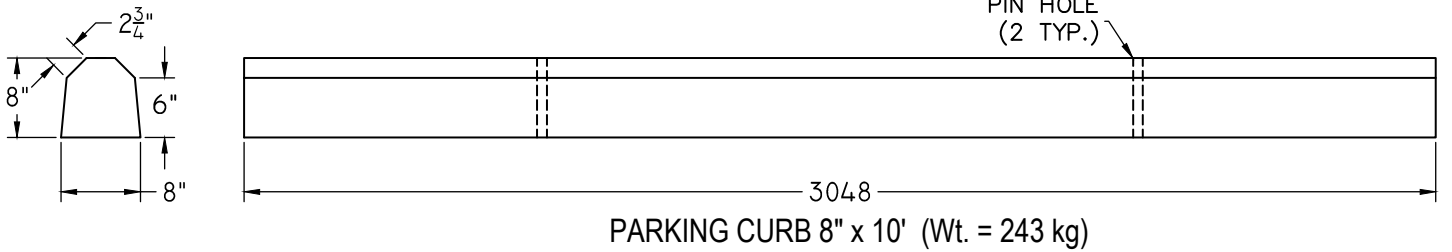
Insulated, Lined Manholes c/w A-Lok.

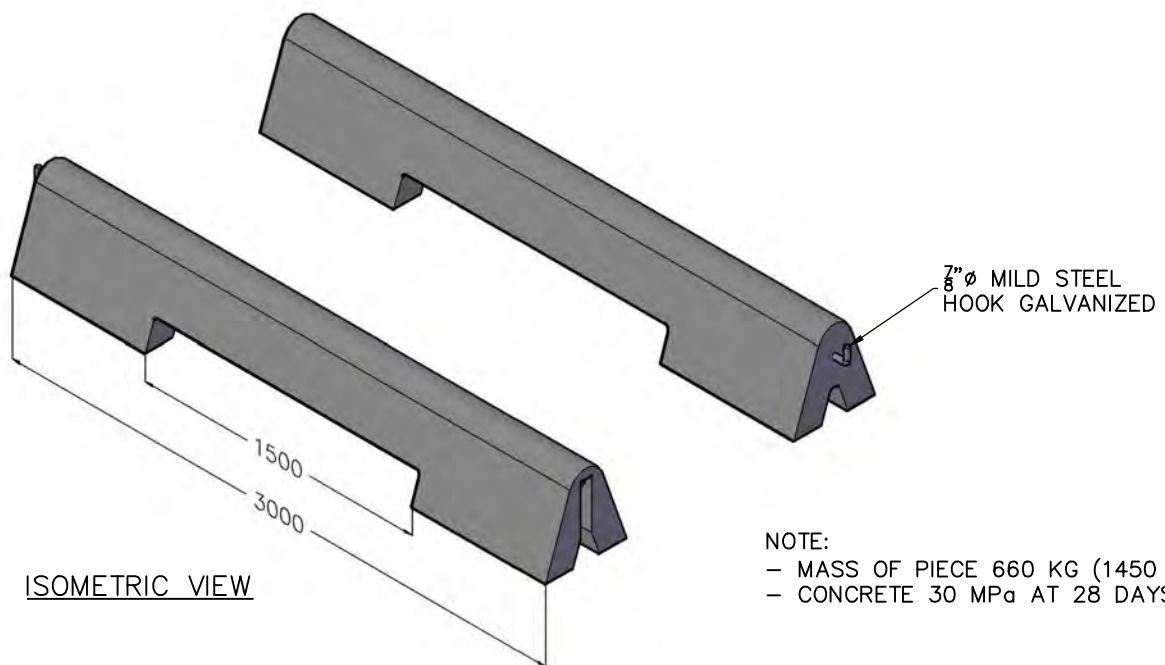
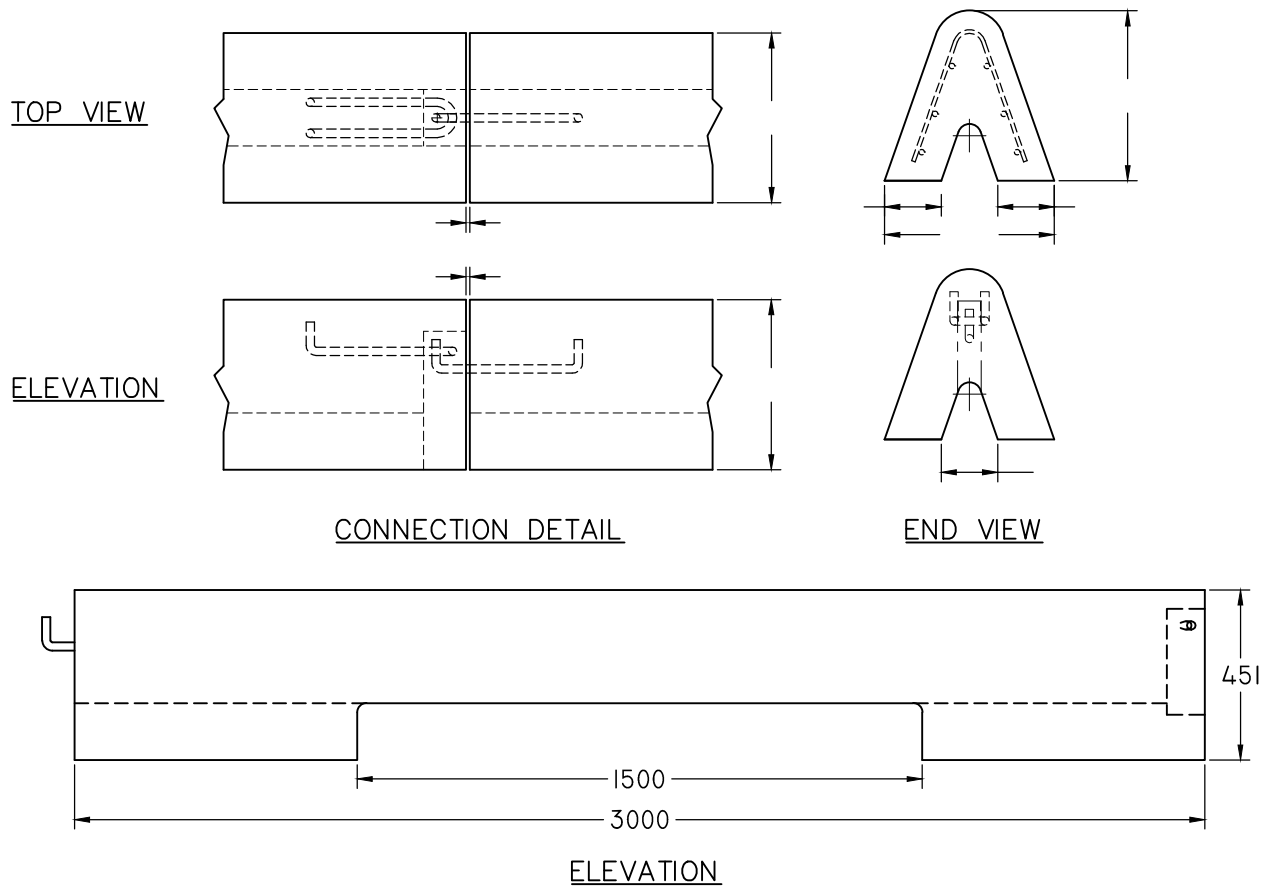
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NOTE:

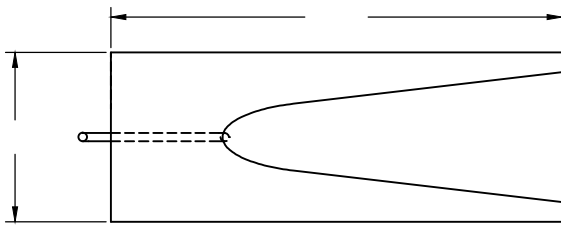
- MASS OF PIECE 660 KG (1450 lbs)
- CONCRETE 30 MPa AT 28 DAYS

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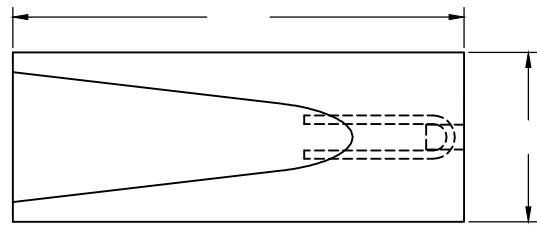
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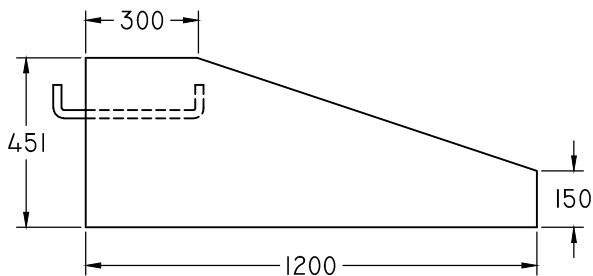




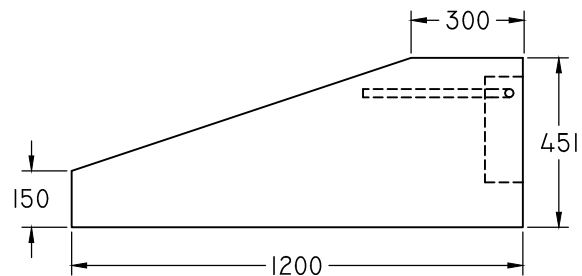
TOP VIEW



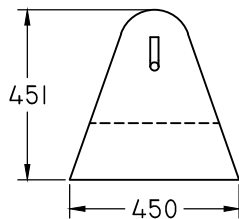
TOP VIEW



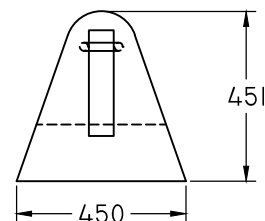
ELEVATION



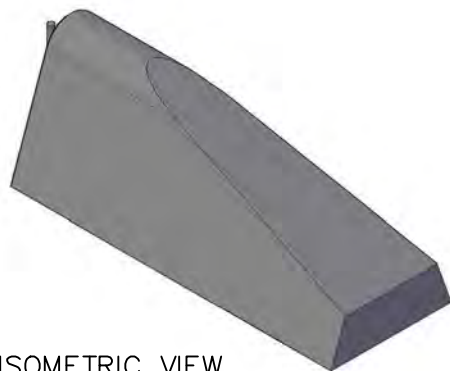
ELEVATION



END VIEW



END VIEW



ISOMETRIC VIEW



ISOMETRIC VIEW

NOTE:

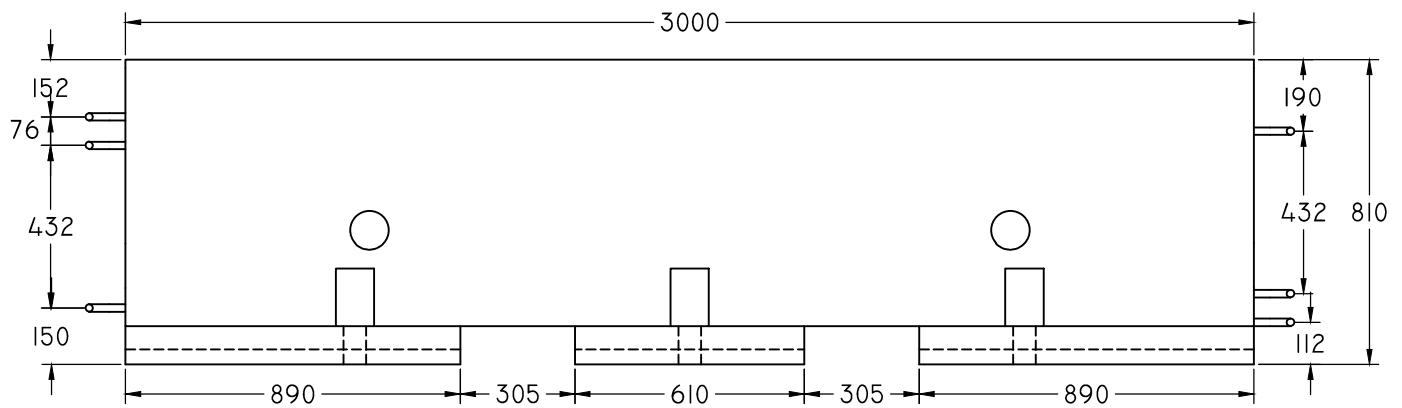
- MASS OF PIECE 300 KG (660 lbs)
- CONCRETE 30 MPa AT 28 DAYS

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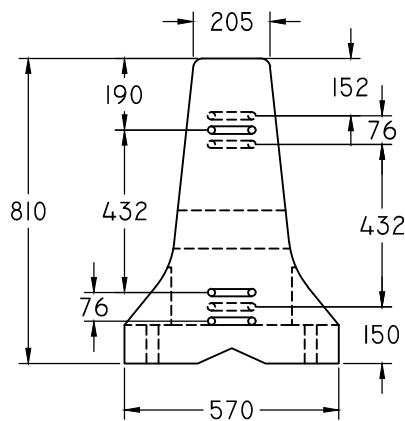
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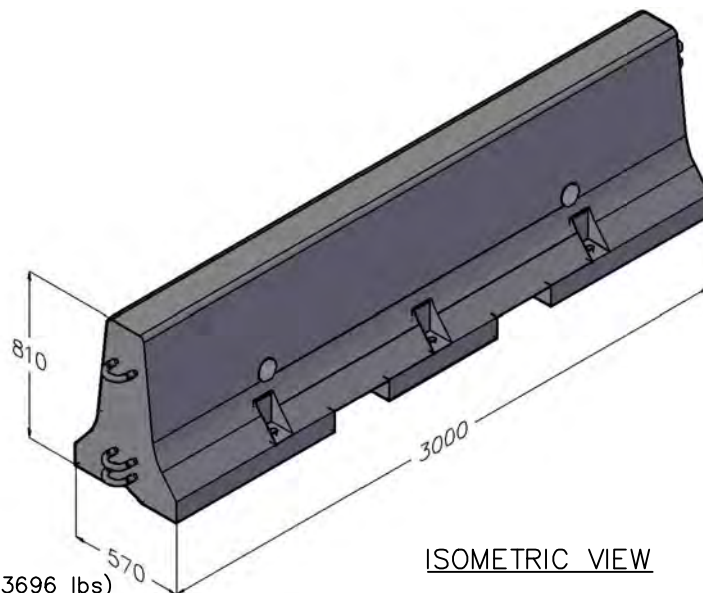
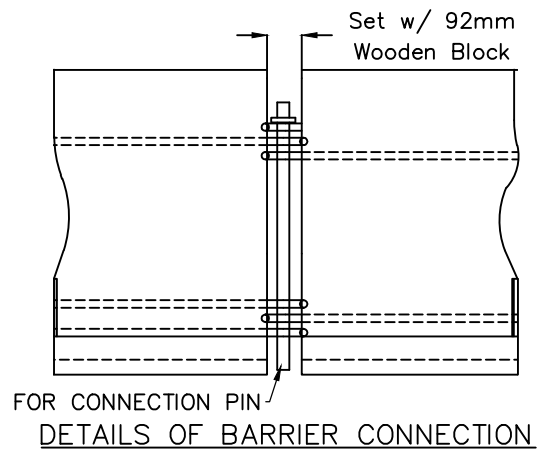




ELEVATION



END VIEW



ISOMETRIC VIEW

NOTE:

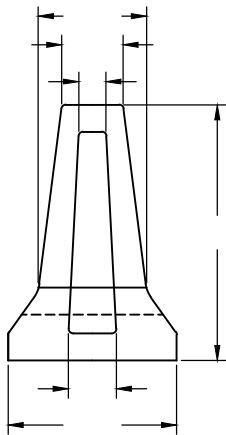
- MASS OF PIECE 1680 KG (3696 lbs)
- CONCRETE 30 MPa AT 28 DAYS

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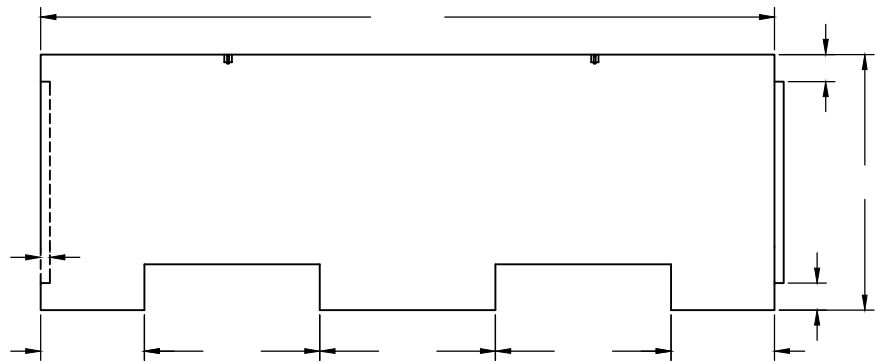
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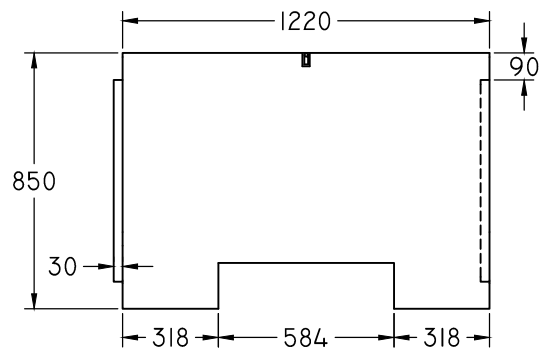




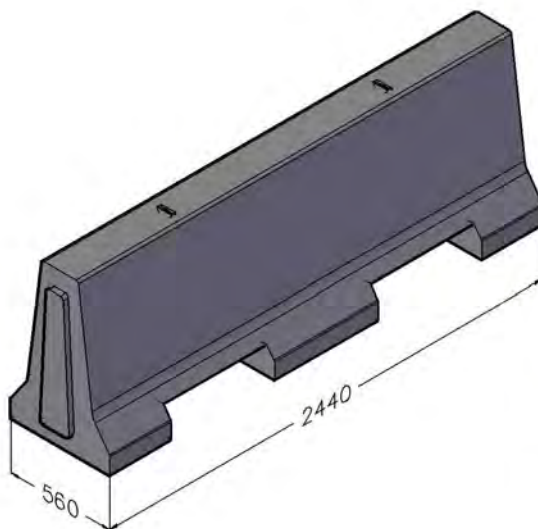
END VIEW



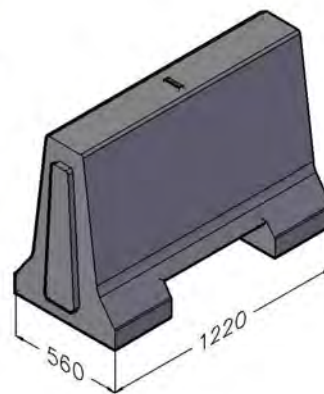
ELEVATION FOR 8' LONG



ELEVATION FOR 4' LONG



ISOMETRIC VIEW FOR 4' LONG



ISOMETRIC VIEW FOR 4' LONG

NOTE:

- MASS OF PIECE 1480 KG (3256 lbs) FOR 8FT.
- MASS OF PIECE 740 KG (1628 lbs) FOR 4FT.
- CONCRETE 30 MPa AT 28 DAYS

PRODUCT: NFB8 & NFB4

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10 X 8 Box Culverts



3050 X 2440 Box Culverts



3660 Insulated PVC line MH



1220 X 1830 Box Culverts



Can accommodate a variety of types of pipe with gasket connectors

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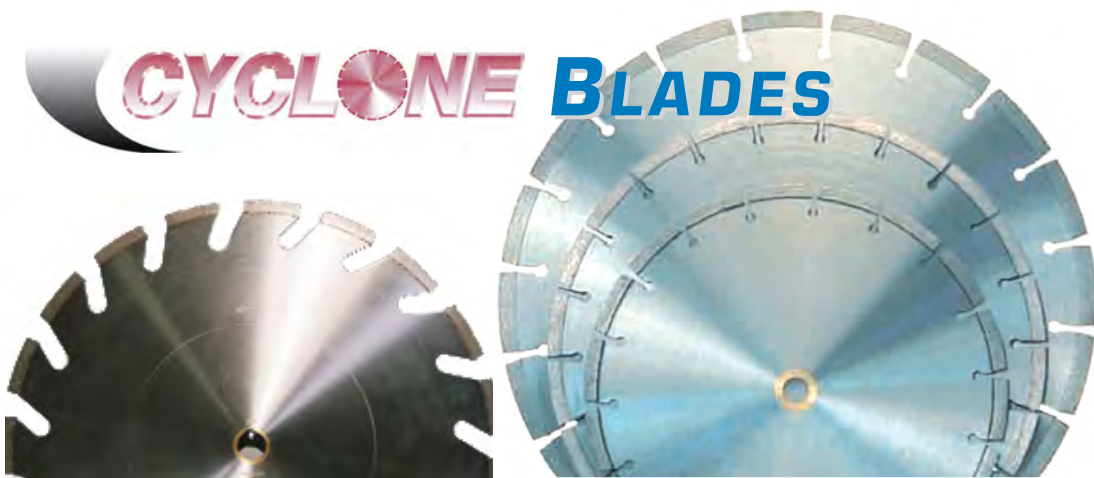
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