

# BLUE904™ PEX WATER SERVICE TUBING

NEW PRODUCT SHOWCASE



## Introducing Blue904™ PEX Municipal Water Service Tubing

As copper prices continue to rise, cities across North America are turning to cost effective alternatives for their water service lines that connect municipal watermains to buildings.

Blue904™ is fully certified, lightweight and flexible PEX water service tubing. Installation friendly, Blue904 will resist corrosion, maximizing water flow over the lifetime of the system.

Made with a copper tube size (CTS) OD (SDR 9), Blue904 works with standard compression fittings and is available in 3/4", 1", 1-1/4", 1-1/2" and 2" sizes.



### FEATURES AND BENEFITS:

- Easy Installation – No special tools required
- Corrosion Resistant for Long Life
- Lightweight and Flexible for Easy Handling



ASTM F2023



Standard  
14 & 61  
CSA B137.5  
ASTM F876  
ASTM F877



**IPEX**

Products manufactured by IPEX Inc.  
Blue904™ is a trademark of IPEX Branding Inc.

Blue904 PEX Tubing

Nominal Size		I.D.		Min. Bend Radius	
in.	mm	in.	mm	in.	mm
3/4	19	0.681	17.3	4.5	114
1	25	0.875	22.2	6.0	152
1-1/4	32	1.069	27.2	7.5	190
1-1/2	38	1.241	31.5	9.0	229
2	51	1.625	41.3	12.0	305

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Canadian Customers call IPEX Inc.

Toll Free: (866) 473-9462  
www.ipexinc.com

### **Pressure Rating**

Blue904 is rated for  
160 psi @ 23°C (73.4°F),  
100 psi @ 82°C (180°F).

### **Long Service Life**

Blue904 will resist the effects of chlorine and scaling and will not corrode in soil. It is also freeze resistant due to its low thermal conductivity when compared to copper tubing.



### **Jobsite Safe**

Unlike copper tubing, PEX tubing has no scrap value, eliminating the threat of jobsite theft common with copper. As a result, no special storage precautions are necessary.

### **Packaging and Markings**

Blue904 is available in 100 ft and 300 ft coils and is packaged in boxes for UV protection and portability. Each coil has footage markings to assist during installation and is identified with product name, size, certifications and manufacturing date.



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