



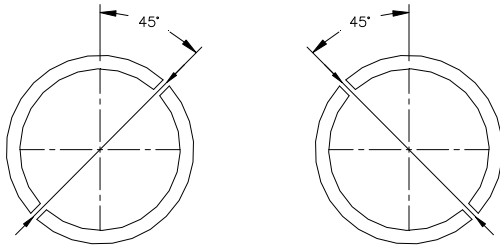
TECHNICAL NOTE

Single Wall HDPE Perforation Patterns

TN 1.02
October 2008

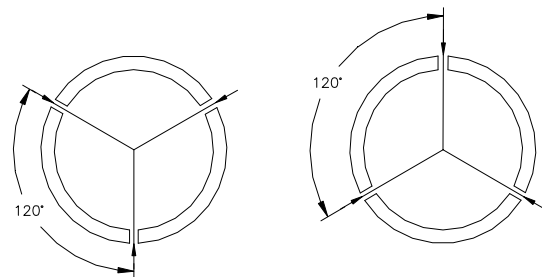
Nominal I.D.		Perforation Type	Maximum Slot Length or Diameter		Maximum Slot Width		Minimum Inlet Area		Pattern Type
in	mm		in	mm	in	mm	in ² /ft	cm ² /m	
3	75	Slot	0.875	22	0.120	3	1.0	21	A
4	100	Slot	0.875	22	0.120	3	1.0	21	B
5	125	Slot	0.875	22	0.120	3	1.0	21	B
6	150	Slot	0.875	22	0.120	3	1.0	21	B
8	200	Slot	1.18	30	0.120	3	1.0	21	B
10	250	Slot	1.18	30	0.120	3	1.0	21	B
12	300	Slot	1.50	38	0.118	3	1.5	32	B
12	300	Circular	0.313	8	-	-	1.5	32	C
15	375	Circular	0.313	8	-	-	1.5	32	C
18	450	Circular	0.313	8	-	-	1.5	32	C
24	600	Circular	0.313	8	-	-	2.0	42	D

TYPE A PATTERN



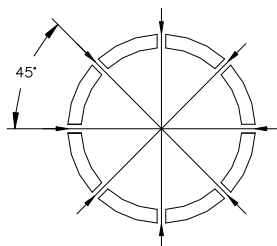
2 SLOT PATTERN
PERFORATIONS
ROTATED 90° EVERY
OTHER VALLEY

TYPE B PATTERN



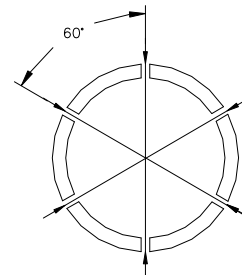
3 SLOT PATTERN
PERFORATIONS
ROTATED 60° EVERY
OTHER VALLEY

TYPE C PATTERN



8 HOLE PATTERN

TYPE D PATTERN



6 HOLE PATTERN